

OUTBOARD MARINE CORPORATION

3145 Central Ave.
Waukegan, Illinois 60085

DU SERIES

Year	Horsepower	Model
1964	45	DU-11, DUE-11
1965	50	DU-12, DUE-12
1966	50	DU-13, DUE-13
1967	50	DU-14, DUE-14
1968	50	DU-15, DUE-15

ENGINE SERVICE DATA

General		Size-Capacities-Clearances	
Bore	Over, Two-Stroke V-4	Crankshaft Journal Diameter:	
Stroke	3.375 in. (85.72 mm)	Front	1.2653-1.2658 (32.138-32.151 mm)
Ratio	2.500 in. (63.5 mm)	Center	1.3728-1.3752 (34.919-34.919 mm)
Displacement	89.5 cu.in. (1466 cc)	Rear	1.1810-1.1815 (29.997-30.010 mm)
Number of Main Bearings	3	Crankshaft Main Bearing Type:	
Eng Linker	1-2-3-4	Front	Double Row S Bearing
Lubrication System (Front to Rear):		Center	Split Cag Roller Bear
Forward Bank	1-3	Rear	Ball Bear
Port Bank	2-4	Crankpin Diameter	
Lean-Up			1.1823-1.182 (30.000-30.043 mm)
Crng Mark Location	Flywheel and Distributor Pulley	Piston Pin Diameter	0.6249-0.62 (15.877-15.877 mm)
Ignition Timing	See Text	Piston Pin Type	Press-In-S
Breaker Point Gap	0.020 in. (0.50 mm)	Piston Pin Clearance:	
Coolant Capacity	0.37-0.41 mfd	Loose End	0.0001-0.0 (0.002-0.0)
Sea Plug Type	AC M42K AutoLite 353 Champion J4J	Top	0.0220-0.0 (0.558-0.5 0.0155-0.9 10.793-0.9
Sea Plug Gap	0.009 in. (0.76 mm)	Center	
Governor Type	OMC		
Governor Float Level	15/16 in. (23.8 mm)		
Governor Float Drop	1 1/4 in. (38.1 mm)		
Sea Pump Pressure			

Bracket and cover to engine. MS-54). Drive unit, adjustment clockwise to move in forward movements, counter-clockwise to move in reverse movements. Lubricate in control valve all steering components. Refer to CENTERING VALVE after completion of assembly and installation of control valve.

pressurized fluid to the control chamber. To remove control valve assembly, first remove lower and main line control valve housing. Remove the cover and adjustment for (MS-54) MS-54). Remove the upper control valve assembly. Disassemble control valve assembly with reference to Fig. 10. Clean and inspect control valve assembly. If any component shows excessive wear, scoring or damage, replace control valve assembly and is removed.

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Seloc Mercury Outboards 1965-89 Repair Manual Joan Coles, Clarence W. Coles, 1998 *Bibliography of Nautical Books* Alan Obin, 2000-02 This is the 15th annual edition of the Bibliography of Nautical Books a reference guide to over 14 000 nautical publications It deals specifically with the year 2000 *American Book Publishing Record* ,1992 **Popular Mechanics** ,1983-05 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **The Cumulative Book Index** ,1995 A world list of books in the English language **On Scene** ,1986 The national maritime SAR review *Science and Technology Annual Reference Review* ,1991 *Paperbound Books in Print* ,1992 **Popular Science** ,1987-02 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better *Popular Mechanics* ,1985-11 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle

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