

TORQUE SPECIFICATIONS

Part tightened	N-m	kgf-cm	ft-lbf
Transmission x Engine	72	730	53
Starter x Transmission	39	400	29
Engine rear mounting x Transmission	65	660	48
Rear end plate x Transmission	18	185	13
Clutch release cylinder x Transmission	12	120	9
Front exhaust pipe x TWC	48	490	35
Front exhaust pipe support bracket	44	450	33
Front exhaust pipe x Exhaust manifold	62	630	46
Crossmember x Engine rear mounting	19	190	14
Crossmember x Frame	65	660	48
Transmission x Transfer	24	240	17
Reverse shift arm bracket set bolt	16	165	13
Rear bearing retainer x Intermediate plate	18	185	13
Shift fork x Shift fork shaft	20	200	14
Straight screw plug	19	190	14
Front bearing retainer x Transmission case	17	170	12
Transmission case x Transfer adaptor	37	380	27
Transmission case x Extension housing	37	380	27
Shift lever housing set bolt	35	360	26
Clutch housing x Transmission case	36	370	27
Oil receiver x Extension housing	11	115	8
Back-up light switch	44	450	32
Restrict pin	37	380	27
Control shift lever retainer x Transfer adaptor	18	185	13
Control shift lever retainer x Extension housing	18	185	13
Filler and drain plug	37	380	27
Speedometer driven gear set bolt (2WD)	11	115	8

1986 Toyota 22r Engine Torque Specs

Jianjun Gao



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Toyota Pick-ups & 4-runner Automotive Repair Manual John B. Raffa, Larry Warren, John Harold Haynes, 1995

Chilton's Toyota Trucks, 1970-88 Repair Manual Chilton Automotive Books, The Nichols/Chilton, Chilton, 1994 Covers all models of Pick Up Land Cruiser and 4Runner 2 and 4 wheel drive gasoline and diesel engines *Chilton's Truck and Van Repair Manual, 1979-86*, 1986 Combines photographs line drawings and exploded views with detailed overhaul procedures for specific units and components *Chilton's Truck and Van Repair Manual*, 1986 *Chilton's Truck and Van Repair Manual 1982-88* Chilton Automotive Books, 1988-03 *Chilton's Import Car Manual* Chilton Book Company, 1987

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