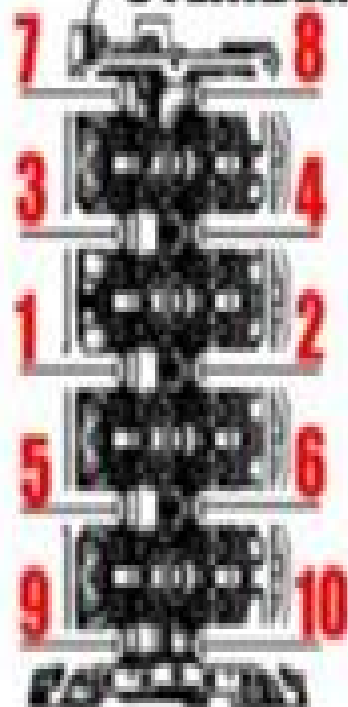


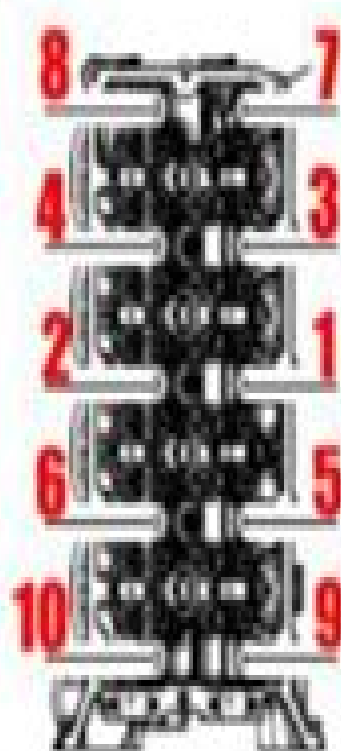
CYLINDER HEAD TORQUE

M-6007-A50NA5.0L Engine Assembly

**HEAD ASY-
CYLINDER RH**



**CYLINDER HEAD ASY
HEAD ASY-
CYLINDER LH**



Front of Engine

**1. INSTALL CYLINDER HEAD ASY'S
I-6049-/I-6050-1 OVER DOWELS**

**2. INSTALL AND HAND START (10) M12
HEAD BOLTS INTO EACH CYLINDER HEAD**

**3. TORQUE ALL FASTENERS N_o1 THRU N_o10
25 Nm IN SEQUENCE**

**4. TORQUE ALL FASTENERS N_o1 THRU N_o10
40 Nm IN SEQUENCE**

**5. TORQUE ALL FASTENERS N_o1 THRU N_o10
CLOCKWISE 90 IN SEQUENCE**

**6. TORQUE ALL FASTENERS N_o1 THRU N_o10
CLOCKWISE AN ADDITIONAL 90 (180)**

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