

Cover

With pump assembly in horizontal position, remove 3 retaining screws no. 26.

Place container under cover no. 27 to catch oil.
Using a fiber hammer, gently tap cover to release it from jet pump housing.

Impeller

Insert impeller shaft holder (PIN 295 000 002) on impeller shaft tail end.

Using 2 screws previously removed from venturi, secure shaft holder to housing.



1. Shaft holder

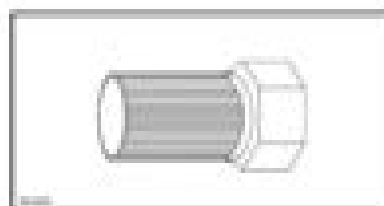
Heat impeller shaft and with a propane torch to approximately 152°C (300°F) to break the Loctite bond before to remove impeller. Do not heat impeller directly.

Install shaft holder in a vice.



1. Shaft holder

Impeller is loosened using impeller remover tool (PIN 295 000 001).



Insert special tool in impeller spines.



1. Impeller remover tool

Rotate impeller remover tool counterclockwise and unscrew completely impeller.

CAUTION: Never use any impact wrench to force an impeller.

To remove impeller, apply a rotating movement and pull at same time. Slide impeller out of housing. Remove tool from impeller.

Wear Ring

Remove the screws retaining wear ring in the jet pump housing.

Place jet pump housing in a vice with soft jaws. It is best to clamp housing using a lower vice.

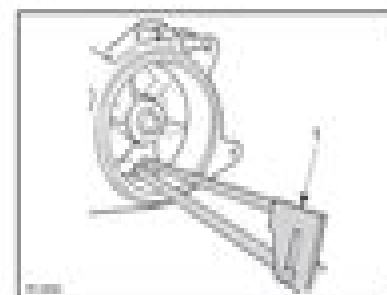
Cut wear ring at two places.

CAUTION: When cutting ring, be careful not to damage jet pump housing.

NOTE: Wear ring can be cut using a pipe, a small grinder or a low clearance hacksaw such as Snap-on F522 or equivalent.



THROCK



THROCK

1. Impeller H52

After cutting ring, insert a screwdriver blade between jet pump housing and ring outside diameter.

Push ring so that it can collapse internally.

Pull ring out.

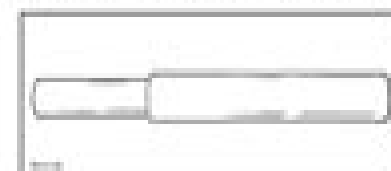
Impeller Shaft

Remove shaft holder tool.

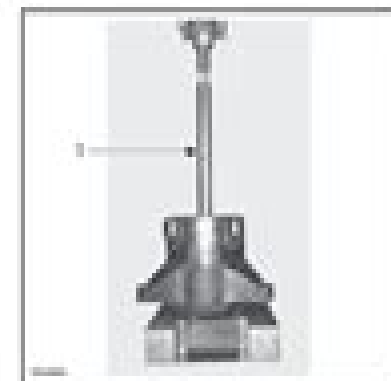
Remove impeller shaft no. 28 with thrust washer and thrust bearing.

Seal and Needle Bearing

Remove seal no. 29 and bearings no. 30 at the same time using bearing/seal remover tool (PIN 295 000 144).



Insert bearing remover then press tool using a air bar press until seal and bearings are out. However, care should be taken not to damage bearing journal ribs.



1. Bearing/seal remover tool

NOTE: It is always recommended to remove both bearings, even if only one bearing needs to be replaced.

201503 4 Tec Engine Manual

Terry C. Jones



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