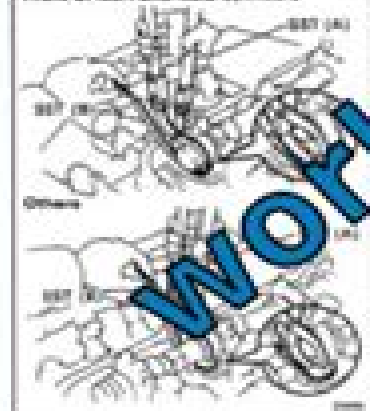


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THE ADJUST VALUE CLEARANCE

See [Flannery-Krabb](#) for a discussion of the

- Turn the camshaft so that the cam **lobe** for the valve to be adjusted faces up.
- Turn the valve lifter with a screwdriver until the **notches** would be perpendicular to the camshaft.

- Using SST (B), insert the valve filter and SST (A) into the camshaft and valve stem seal groove (SST 14).
- SST (A) (P0240-05410, P0240-05420)
- Insert SST (B) at a slight angle on the side marked "A" or "T", at the position shown in the illustration.
- When SST (B) is inserted too deeply, it will get pinched by the shim. To prevent it from being stuck, insert it gently from the intake side, at a slight angle.



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