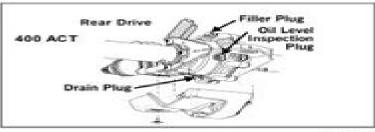
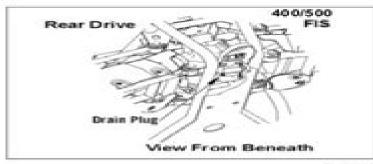
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ATM-10006



THE HOUSE

- After all the oil has been drained, install the drain plugs and tighten to 0.5 kg-m (3.5 ft-lb).
- Pour the appropriate amount of recommended oil into the filler hole.
- 6. Install the filler plugs.

NOTE: If the differential/rear drive oil is contaminated with water, inspect the drain plug, filler plug, and/or bladder.

#### A CAUTION

Water entering the outer end of the axle will not be able to enter the rear drive unless the seals are damaged.

# Adjusting Clutch

To adjust the clutch, use the following procedure.

 Using an impact driver, remove the cover. Account for the O-ring.



Loosen the jam nut securing the adjustment serew.



- Rotate the adjustment screw clockwise until it stops.
- Rotate the adjustment screw counterclockwise 1/8 tum; then lock the jam nut securing the adjustment screw.

■ NOTE: At this point the clutch should be adjusted correctly. Test ride the ATV to ensure accurate adjustment.

Secure the cover making sure the O-ring is properly positioned.



CHOSTO

# **Arctic Cat 400 4x4 Atv Service Manual**

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