



## 1.2 Assembly overview - sealing flange, belt pulley end

### 1 - Bolt

- ☐ Renew after removing
- ☐ Loosen and tighten with counterhold - 3415-
- ☐ Do not additionally oil the thread and shoulder
- ☐ 180 Nm +135°

### 2 - Crankshaft pulley

- ☐ Contact surface between toothed belt pulley and crankshaft must be free from oil
- ☐ Fitting possible in one position only.

### 3 - Crankshaft oil seal for belt pulley end

- ☐ Do not additionally oil or grease the oil seal sealing lip.
- ☐ Before installing, remove oil residue from crankshaft journal using a clean cloth.
- ☐ Renewing = [page 44](#)

### 4 - Sealing flange at belt pulley end

- ☐ Insert with silicone sealant = Electronic Parts Catalogue (ETKA)
- ☐ Must seat on dowel pins.
- ☐ Removing and installing = [page 46](#)

### 5 - Cylinder block

### 6 - Dowel pin

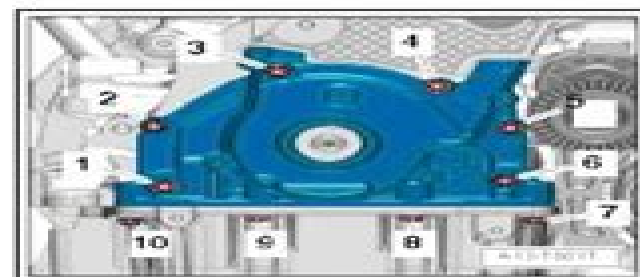
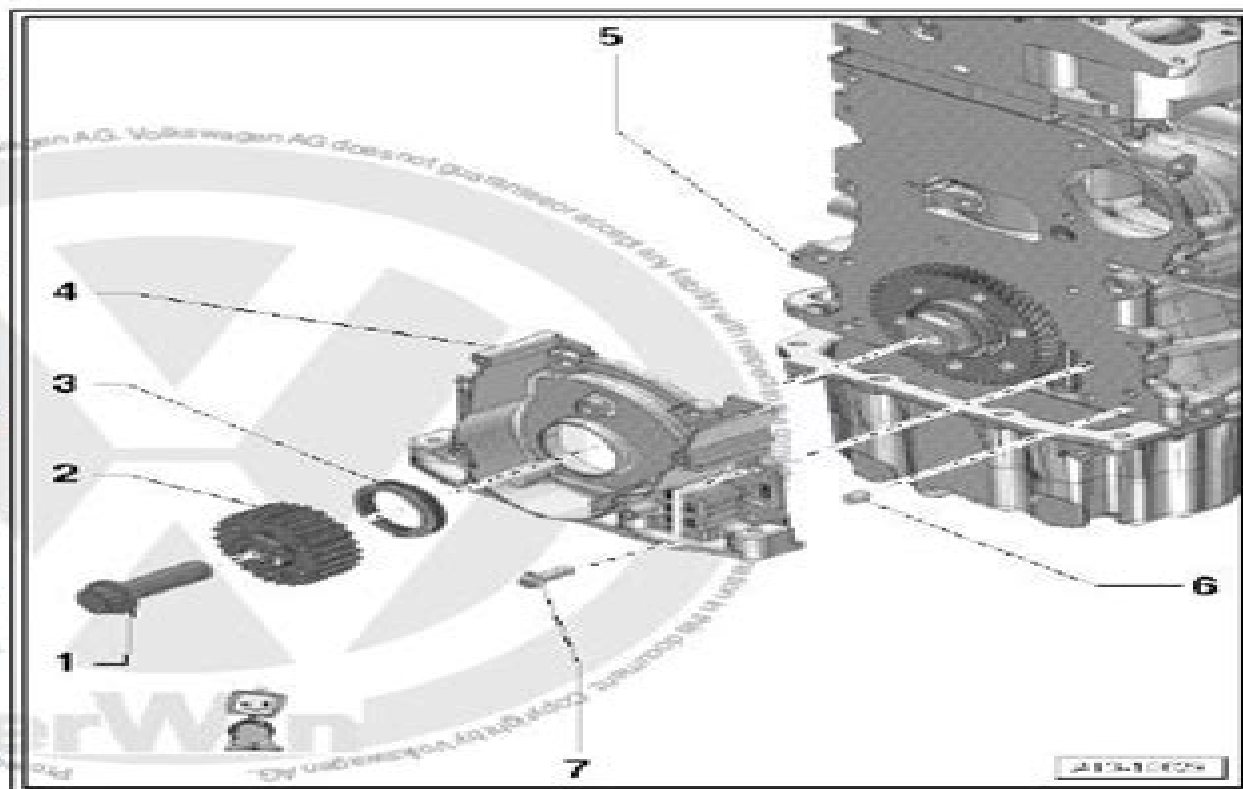
### 7 - Bolt

- ☐ Specified torque and tightening sequence = [page 34](#)

### Sealing flange at belt pulley end - Prescribed torque and tightening sequence

- Tighten bolts for sealing flange at belt pulley end in the sequence -1 ... 10- in 3 stages as follows:

1. Screw bolts -1 ... 10- in as far as stop by hand.
2. Tighten bolts -1 ... 6- in diagonal sequence to 15 Nm.
3. Tighten bolts -7 ... 10- to 15 Nm.



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1. Understanding the eBook 2015 Vw Jetta Tdi Owners Manual
  - The Rise of Digital Reading 2015 Vw Jetta Tdi Owners Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying 2015 Vw Jetta Tdi Owners Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 2015 Vw Jetta Tdi Owners Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from 2015 Vw Jetta Tdi Owners Manual

- Personalized Recommendations
- 2015 Vw Jetta Tdi Owners Manual User Reviews and Ratings
- 2015 Vw Jetta Tdi Owners Manual and Bestseller Lists
- 5. Accessing 2015 Vw Jetta Tdi Owners Manual Free and Paid eBooks
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  - 2015 Vw Jetta Tdi Owners Manual eBook Subscription Services
  - 2015 Vw Jetta Tdi Owners Manual Budget-Friendly Options
- 6. Navigating 2015 Vw Jetta Tdi Owners Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - 2015 Vw Jetta Tdi Owners Manual Compatibility with Devices
  - 2015 Vw Jetta Tdi Owners Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 2015 Vw Jetta Tdi Owners Manual
  - Highlighting and Note-Taking 2015 Vw Jetta Tdi Owners Manual
  - Interactive Elements 2015 Vw Jetta Tdi Owners Manual
- 8. Staying Engaged with 2015 Vw Jetta Tdi Owners Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 2015 Vw Jetta Tdi Owners Manual
- 9. Balancing eBooks and Physical Books 2015 Vw Jetta Tdi Owners Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection 2015 Vw Jetta Tdi Owners Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine 2015 Vw Jetta Tdi Owners Manual
  - Setting Reading Goals 2015 Vw Jetta Tdi Owners Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 2015 Vw Jetta Tdi Owners Manual

- Fact-Checking eBook Content of 2015 Vw Jetta Tdi Owners Manual
- Distinguishing Credible Sources

### 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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