

# Hyundai Matrix 2001-2010 Workshop Manual

## MAIN MOVING SYSTEM

EMA-37

1. Tighten the bearing caps to the specified torque in two or three steps as shown.

### Tightening torque

Bearing cap bolt :

12 - 14Nm (125 - 140kg-cm, 9 - 10ft-lb)

Crankshaft assembly view



Illustration

2. Using the special tool, crankshaft oil seal transfer (EMA-37000), press fit the crankshaft oil seal. Be sure to apply engine oil to the oil seal lip. Insert the oil seal along the crankshaft front end and make it strong the transfer with a hammer until the oil seal is fully seated.



Illustration

3. Install the crankshaft assembly bolts to the specified torque.

### Tightening torque

Crankshaft assembly bolt :

80 - 100Nm (800 - 1000kg-cm)



Illustration

4. Align the crankshaft sprocket and camshaft sprocket timing marks. Place the piston in the No.1 cylinder in top dead center on the compression stroke.

5. Install the cylinder head cover.

### Tightening torque

Cylinder head cover bolt :

8 - 10Nm (80 - 100kg-cm, 6 - 7ft-lb)



Illustration

10. Install the spark plug cables, ignition coil assembly and cylinder head sensor cover.

11. Install the timing belt and then tighten the timing tensioner pulley.

12. Install the timing belt cover.

### Tightening torque

Timing belt cover : 8 - 10Nm (80)

13. Install the camshaft and crankshaft pulley.



Illustration

## CYLINDER BLOCK

## ENGINE MOUNTS

### COMPONENTS

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TM-22



TORQUE : Nm (kg-cm, ft-lb)

# 3 Hyundai Matrix Manual

**Katrin Zwirglmaier**



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## **Table of Contents 3 Hyundai Matrix Manual**

1. Understanding the eBook 3 Hyundai Matrix Manual
  - The Rise of Digital Reading 3 Hyundai Matrix Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying 3 Hyundai Matrix Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 3 Hyundai Matrix Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from 3 Hyundai Matrix Manual

- Personalized Recommendations
- 3 Hyundai Matrix Manual User Reviews and Ratings
- 3 Hyundai Matrix Manual and Bestseller Lists
- 5. Accessing 3 Hyundai Matrix Manual Free and Paid eBooks
  - 3 Hyundai Matrix Manual Public Domain eBooks
  - 3 Hyundai Matrix Manual eBook Subscription Services
  - 3 Hyundai Matrix Manual Budget-Friendly Options
- 6. Navigating 3 Hyundai Matrix Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - 3 Hyundai Matrix Manual Compatibility with Devices
  - 3 Hyundai Matrix Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 3 Hyundai Matrix Manual
  - Highlighting and Note-Taking 3 Hyundai Matrix Manual
  - Interactive Elements 3 Hyundai Matrix Manual
- 8. Staying Engaged with 3 Hyundai Matrix Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 3 Hyundai Matrix Manual
- 9. Balancing eBooks and Physical Books 3 Hyundai Matrix Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection 3 Hyundai Matrix Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine 3 Hyundai Matrix Manual
  - Setting Reading Goals 3 Hyundai Matrix Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 3 Hyundai Matrix Manual

- Fact-Checking eBook Content of 3 Hyundai Matrix Manual
- Distinguishing Credible Sources

#### 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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