

Chevrolet Cruze 2008-2016 Workshop Manual

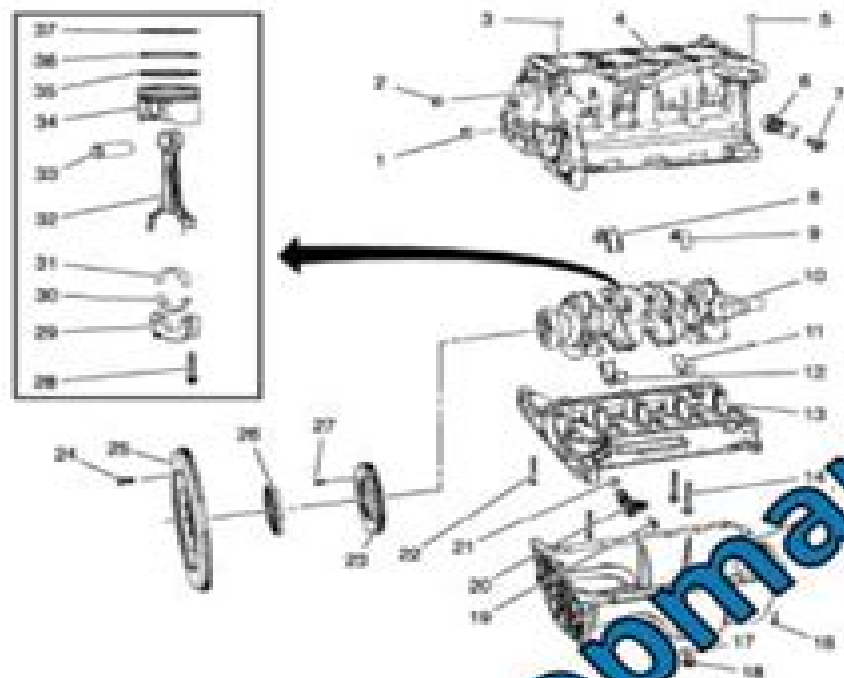


Fig. 7. Installing Engine Block Assembly Components
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
1	Knock Sensor
2	Knock Sensor Bolt
3	Upper Crankshaft Thrust Bearing
4	Upper Crankshaft Bearing
5	Crankshaft
6	Lower Crankshaft Bearing
7	Lower Crankshaft Thrust Bearing
8	Cylinder Head
9	Cylinder Head Gasket
10	Cylinder Head Bolt
11	Cylinder Head Nut
12	Cylinder Head Washer
13	Cylinder Head Sealant
14	Cylinder Head Sealant
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27	Cylinder Head Sealant
28	Cylinder Head Sealant

Notes & Remarks

1. Open hood.
2. Disconnect battery negative cable. Refer to Battery, Negative Cable Disconnection.
3. Remove upper right wheel.



Fig. 8. Engine Block Assembly Components

4. Using the torque wrench, torque the head bolts (Fig. 9).
5. Using the torque wrench, torque the head nuts (Fig. 10).
6. Remove the engine sealant from the head bolts. Refer to Engine Sealant Removal.

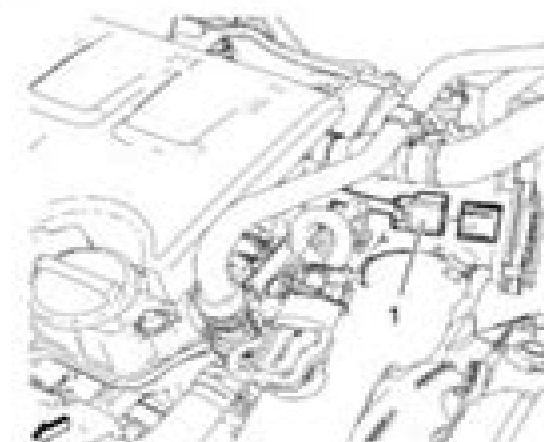


Fig. 9. Torque Bolt, Torque Nut, Torque



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