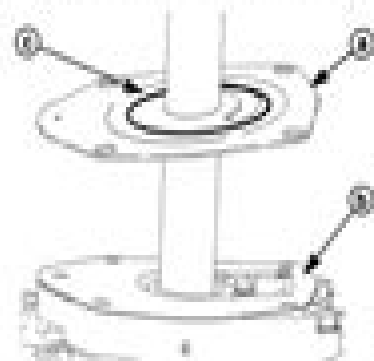
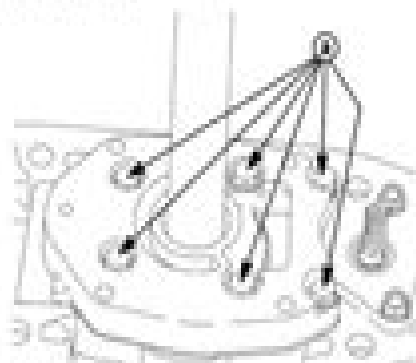


7. Inspect impeller. Replace impeller if any of the following conditions exist:
 - Impeller blades are cracked, torn, or worn.
 - Impeller is glazed or melted (caused by operation without sufficient water supply).
 - Rubber portion of impeller is not bonded to impeller hub.
8. Remove plate and gasket.
9. Replace plate if grooves (other than impeller sealing bead groove) in plate are more than 0.002 in. (0.052 mm) deep.



- a - Plate
- b - Gasket
- c - Impeller Sealing Groove

10. Remove screws and washers.

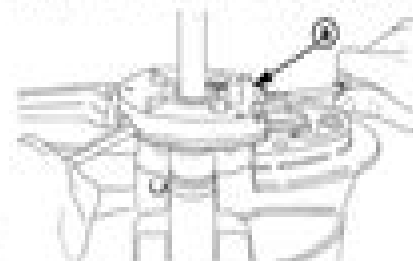


- a - Screws and Washers (8 each)

10016

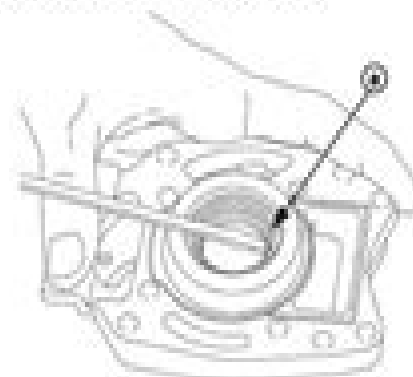
10017

11. Remove water pump tube using flat screwdrivers to lightly pry up on tube.



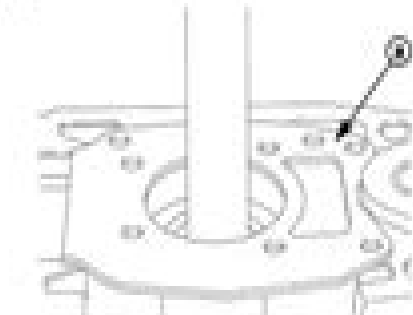
- a - Water Pump Base

12. Remove (and discard) seals. (IT MAY BE BENEFICIAL TO CLAMP THE WATER PUMP BASE IN A VISE WHILE REMOVING SEALS)



- a - Seals

13. Remove gasket.



- a - Gasket

10018

10019

10020

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Joan Coles, Clarence W. Coles



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