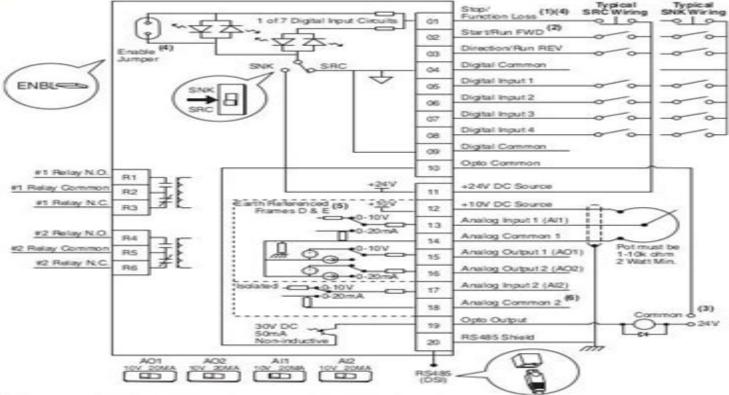
#### Control Terminal Block



(1) Important: I/O Terminal 01 is always a coast to stop input except when P036 [Start Source] is set to option 1 "3-Wire" or 6 "2-W Lvi/Enbi". In three wire control, I/O Terminal 01 is controlled by P037 [Stop Mode]. All other stop sources are controlled by P037 [Stop Mode].

Important: The drive is shipped with a jumper installed between I/O Terminals 01 and 11. Remove this jumper when using I/O Terminal 01 as a stop or enable input.

P036 (Start Source)	Stop	VO Terminal 01 Stop
Resped	Per P037	Coast
3-Wire	Per P037	Per Post <sup>(4)</sup>
2-Wire	Per P037	Coast
RSetS Part	Per P007	Coast

- Two wire control shown. For three wire control use a momentary input 5 on I/O Terminal 02 to command a start. If reverse is enabled by A166, use a maintained input 5 of I/O Terminal 03 to change direction.
- (3) When using an opto output with an inductive load such as a relay, install a recovery diode parallel to the relay as shown, to prevent damage to the output.
- (4) When the ENBL enable jumper is removed, I/O Terminal 01 will always act as a hardware enable, causing a coast to stop without software interpretation.
- Most I/O terminals labeled "Common" are not referenced to the safety ground (PE) terminal and are designed to greatly reduce common mode interference. On Frame D and E drives, Analog Common 1 is referenced to ground.
- Common for Analog Input 2 (AI2). Electronically isolated from digital I/O and opto output. Not to be used with Analog Input 1 (AI1), Analog Output 1 (AO1) or Analog Output 2 (AO2). With Analog Input 2, provides one fully isolated analog input channel.

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## Table of Contents Allen Bradley Powerflex 700 Wiring Diagram

- 1. Understanding the eBook Allen Bradley Powerflex 700 Wiring Diagram
  - The Rise of Digital Reading Allen Bradley Powerflex 700 Wiring Diagram
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Allen Bradley Powerflex 700 Wiring Diagram
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Allen Bradley Powerflex 700 Wiring Diagram
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Allen Bradley Powerflex 700 Wiring Diagram
  - Personalized Recommendations
  - Allen Bradley Powerflex 700 Wiring Diagram User Reviews and Ratings
  - Allen Bradley Powerflex 700 Wiring Diagram and Bestseller Lists
- 5. Accessing Allen Bradley Powerflex 700 Wiring Diagram Free and Paid eBooks

- Allen Bradley Powerflex 700 Wiring Diagram Public Domain eBooks
- Allen Bradley Powerflex 700 Wiring Diagram eBook Subscription Services
- Allen Bradley Powerflex 700 Wiring Diagram Budget-Friendly Options
- 6. Navigating Allen Bradley Powerflex 700 Wiring Diagram eBook Formats
  - o ePub, PDF, MOBI, and More
  - Allen Bradley Powerflex 700 Wiring Diagram Compatibility with Devices
  - Allen Bradley Powerflex 700 Wiring Diagram Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Allen Bradley Powerflex 700 Wiring Diagram
  - Highlighting and Note-Taking Allen Bradley Powerflex 700 Wiring Diagram
  - Interactive Elements Allen Bradley Powerflex 700 Wiring Diagram
- 8. Staying Engaged with Allen Bradley Powerflex 700 Wiring Diagram
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Allen Bradley Powerflex 700 Wiring Diagram
- 9. Balancing eBooks and Physical Books Allen Bradley Powerflex 700 Wiring Diagram
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Allen Bradley Powerflex 700 Wiring Diagram
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Allen Bradley Powerflex 700 Wiring Diagram
  - Setting Reading Goals Allen Bradley Powerflex 700 Wiring Diagram
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Allen Bradley Powerflex 700 Wiring Diagram
  - Fact-Checking eBook Content of Allen Bradley Powerflex 700 Wiring Diagram
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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