

CONIC SPECIAL TOOL USERS MANUAL

Thank you very much for purchasing Conic special tools. Please read this manual carefully and use Conic tools safely.



Use special tool safely.

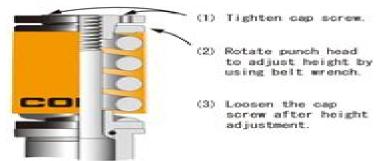
- Please use tools as suitable conditions.
 Other than specified material or thickness
- tools maybe destroyed.

 Please adjust shut height before use.
 - · Make sure each punchpress shut height.
 - Conic set the shut height shorter for safety reason when ship out our tools.

Please use this manual for setting the shut height.

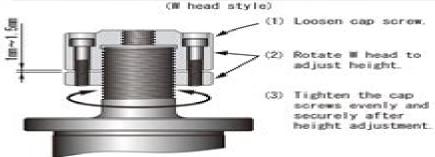
- If process is multi process type tool:
 - · Please make sure pre-hole size.
 - Please make sure center position of the tools when make punching program.

How to adjust forming down tool height, (small size tools are adjustment of head)



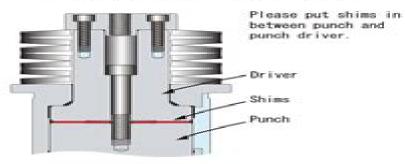
tool station	screw size	adjustment amount
1/2" (A)	M12 P=1, 25mm	1/4 turn makes 0.3mm adjustment
1-1/4" (B)	M20 P=1, 5em	1/5 turn makes 0.3mm adjustment

How to adjust forming up tool height.



tool station	screw size	adjustment amount
1/2" (A)	M12 P=1, 25mm	1/4 turn makes 0.3mm adjustment
1-1/4" (8)	M20 P=1,5mm	1/5 turn makes 0.3mm adjustment
2"(C) 2-3/4" 3-1/2"(D)	M30 P=2mm	1/4 turn makes 0.5em adjustment
4-1/2T (E)	M40 P=2mm	

How to adjust forming down tool height. (Large size tool need to adjust by shims)



Special forming shim set(sells separately) has 5 pieces shims. Thickness is t=0.4, 0.5, 0.6, 0.7, 0.8mm It can be adjusted by those combination from 0.4mm to 2.6mm 0.1mm step.

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Amada Turret Punch Manual

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 - Chapter 1: Introduction to Amada Turret Punch Manual
 - Chapter 2: Essential Elements of Amada Turret Punch Manual
 - Chapter 3: Amada Turret Punch Manual in Everyday Life
 - Chapter 4: Amada Turret Punch Manual in Specific Contexts
 - ∘ Chapter 5: Conclusion
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- 3. In chapter 2, the author will delve into the foundational concepts of Amada Turret Punch Manual. The second chapter will elucidate the essential principles that must be understood to grasp Amada Turret Punch Manual in its entirety.
- 4. In chapter 3, this book will examine the practical applications of Amada Turret Punch Manual in daily life. The third chapter will showcase real-world examples of how Amada Turret Punch Manual can be effectively utilized in everyday scenarios.
- 5. In chapter 4, the author will scrutinize the relevance of Amada Turret Punch Manual in specific contexts. The fourth chapter will explore how Amada Turret Punch Manual is applied in specialized fields, such as education, business, and technology.
- 6. In chapter 5, this book will draw a conclusion about Amada Turret Punch Manual. This chapter will summarize the key points that have been discussed throughout the book.
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