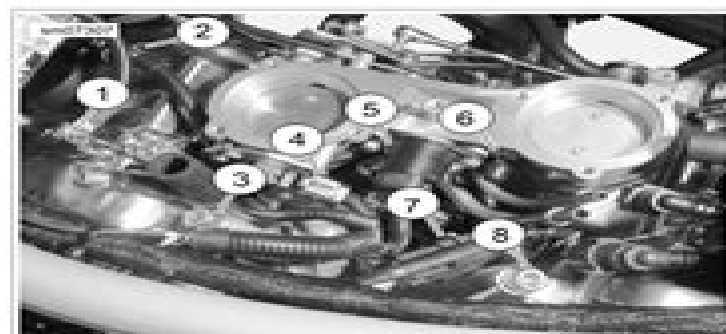




1. Negative battery cable copper L-bracket
2. Front cylinder coil connector
3. GND 2
4. Throttle position sensor connector [88]
5. Idle air control actuator connector [87]
6. Purge solenoid fitting
7. Main engine connector [145]
8. GND 1

Figure 2-6. Wiring Connections (typical)



Figure 2-7. Intake Clamps, Throttle Body Removed (typical)

16. Remove exhaust system. See [4.14 EXHAUST SYSTEM: VRSCDX](#) or [4.15 EXHAUST SYSTEM: VRSCF](#).
17. Remove left and right side radiator covers. See [5.10 RADIATOR AND OIL COOLER](#).
18. Separate the following items:
 - a. Crank position sensor connector [79].
 - b. Top and bottom cooling fan connectors [97T] [97B].

NOTE

Note the position of the clamps for assembly.

19. See [Figure 2-8](#). Cover front fender with a shop towel or protective cover. On right side, pull rear brake fluid reservoir from radiator cover.

20. Remove two fasteners and washers (2) on each side of radiator cover and remove radiator cover.
21. Remove connectors [47] and [77] from the voltage regulator.
22. Place a suitable container under radiator. Open pressure cap.
23. Loosen but do not remove radiator drain plug. Orient radiator drain plug so that slot in threads is open to container. Allow coolant to drain from the radiator.

WARNING

Do not remove radiator filler cap when engine is hot. The cooling system is under pressure and hot coolant and steam can escape, which could cause severe burns. Allow engine to cool before servicing the cooling system. (00091a)

24. See [Figure 2-9](#). Place a suitable container under engine. Remove front engine coolant drain plug. Allow remaining coolant to drain from engine.
25. Install front engine drain plug. Tighten to 9.7 Nm (86 in-lbs).
26. Hand tighten radiator drain plug.
27. Loosen worm drive clamps on radiator hoses.
28. Loosen and remove cross member fasteners holding the bottom of the radiator/oil cooler assembly on both sides.
29. Pull radiator/oil cooler assembly forward at the bottom. Separate oil lines from crankcase (oil in) and oil filter (oil out) fittings. See [5.9 OIL LINE FITTINGS](#).
30. Remove radiator/oil cooler assembly. See [5.10 RADIATOR AND OIL COOLER](#).
31. Remove engine coolant pipes. See [5.7 COOLANT PIPES AND HOSES](#).

NOTE

Dispose of coolant in accordance with local regulations.

32. Remove drive sprocket cover.

NOTE

Remove debris deflector/belt guard, if required, for clearance. See [2.35 BELT GUARD AND DEBRIS DEFLECTOR](#).

33. See [Figure 2-10](#). Loosen retaining bolts holding drive sprocket to sprocket mounting flange.

NOTE

Do not remove the output shaft flange nut.

34. Remove E-clip and loosen rear wheel axle nut. Move wheel forward and slip belt off wheel sprocket. Pull belt off of drive sprocket.
35. See [Figure 2-10](#). Remove retaining bolts from drive sprocket. Remove sprocket from mounting flange. Discard bolts.
36. Remove secondary clutch actuator cover and secondary clutch actuator. See [2.15 SECONDARY CLUTCH ACTUATOR](#).

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nov 26 2021 an engineering drawing also named as mechanical drawing manufacturing blueprints drawings dimensional prints and more refers to one of the technical drawings which helps to define engineering products requirements basically this type of drawing aims at clearly capturing all the geometric features of products and their components

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to prepare a drawing one can use manual drafting instruments figure 12 or computer aided drafting or design or cad the basic drawing standards and conventions are the same regardless of what design tool you use to make the drawings in learning drafting we will approach it from the perspective of manual drafting