#### Cylinder Head

CONTENTS											
Removal				-		į,		4	è		3-61
Disassembly	100	4	i i					ij.	ä		3-61
Cleaning and Inspection	- 4					ä			ŭ.		3-62
Valve Guide Replacems	mit.					4	Ġ.	4		8	3-63
Valve and Seat Refacing	2 .									10	3-66
Assembly											3-6-8
Installation											3-70

#### Removal

 See Top End Overhaul, Disassembly, page 3-35, steps 1-11 and 15-20.

#### Disassembly

 Before proceeding with the disassembly procedure, determine if cylinder head reconditioning is necessary. Proceed as follows:



Figure 3-60. Cylinder Head Holding Fixture (Part No. HD-39786)



Figure 3-61, Instell Cylinder Head Holding Fixture in Vise



Figure 3-62. Valve Spring Compressor (Part No. HD-34736B)



Figure 3-63. Compress Valve Springs

- Raise valve ports of cylinder head to strong light source. If light is visible around edges of seats, then move to step 2 to recondition cylinder head.
- Fill ports at top of cylinder head with solvent. Wait ten full seconds and then check for leakage into combustion chamber. If solvent leakage into combustion chamber is evident, then move to step 2 to recondition cylinder head.
- Obtain the CYLINDER HEAD HOLDING FIXTURE (HD-39786) and proceed as follows:
  - a. Note that both ends of the fixture are threaded, one end at 14mm and the other at 12mm. Thread the 12mm end of the tool into the spark plug hole of the cylinder head.
  - Clamp tool in vise at a 45 degree angle (or one that offers a comfortable working position). See Figure 3-61.
- Obtain the VALVE SPRING COMPRESSOR (HD-34735B) and proceed as follows:
  - Place tool over cylinder head so that the blunt end is centered on the valve head and adapter at end of forcing screw is seated on the valve spring retainer. See Floure 3-63.
  - Bosate forcing screw to compress valve springs.

# **15 Ultra Classic Service Manual**

**Causey Enterprises, LLC** 

#### 15 Ultra Classic Service Manual:

How to Rebuild and Restore Classic Harley-Davidson Big Twins 1936-1964 Rick Schunk, 2012-10-21 DIVWhen it comes to collector motorcycles none hold the allure of the classic Harley Davidson Big Twins built from 1936 to 1964 But owning and maintaining these tempermental machines provides endless challenges Even the most pristine restored example needs a tremendous amount of care maintenance and repair The rebuilding and restoring of these machines is not so much a defined task as a never ending process This book serves to guide owners through that process div Beginning with a practical section on understanding choosing and purchasing a classic Harley this book focuses on the nuts and bolts of classic Harley ownership Through step by step photography and thoughtful informative instruction the reader will learn how to disassemble a chassis rebuild a fork lace a wheel and paint the major parts for any restoration It also provides thorough instruction on repairing overhauling and restoring all major components such as the engine transmission and electrical system

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#### **Table of Contents 15 Ultra Classic Service Manual**

- 1. Understanding the eBook 15 Ultra Classic Service Manual
  - The Rise of Digital Reading 15 Ultra Classic Service Manual
  - Advantages of eBooks Over Traditional Books
- 2. Identifying 15 Ultra Classic Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 15 Ultra Classic Service Manual
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from 15 Ultra Classic Service Manual
  - Personalized Recommendations
  - 15 Ultra Classic Service Manual User Reviews and Ratings
  - 15 Ultra Classic Service Manual and Bestseller Lists
- 5. Accessing 15 Ultra Classic Service Manual Free and Paid eBooks

- 15 Ultra Classic Service Manual Public Domain eBooks
- 15 Ultra Classic Service Manual eBook Subscription Services
- 15 Ultra Classic Service Manual Budget-Friendly Options
- 6. Navigating 15 Ultra Classic Service Manual eBook Formats
  - ∘ ePub, PDF, MOBI, and More
  - 15 Ultra Classic Service Manual Compatibility with Devices
  - 15 Ultra Classic Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 15 Ultra Classic Service Manual
  - Highlighting and Note-Taking 15 Ultra Classic Service Manual
  - Interactive Elements 15 Ultra Classic Service Manual
- 8. Staying Engaged with 15 Ultra Classic Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 15 Ultra Classic Service Manual
- 9. Balancing eBooks and Physical Books 15 Ultra Classic Service Manual
  - Benefits of a Digital Library
  - o Creating a Diverse Reading Collection 15 Ultra Classic Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine 15 Ultra Classic Service Manual
  - Setting Reading Goals 15 Ultra Classic Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 15 Ultra Classic Service Manual
  - Fact-Checking eBook Content of 15 Ultra Classic Service Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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