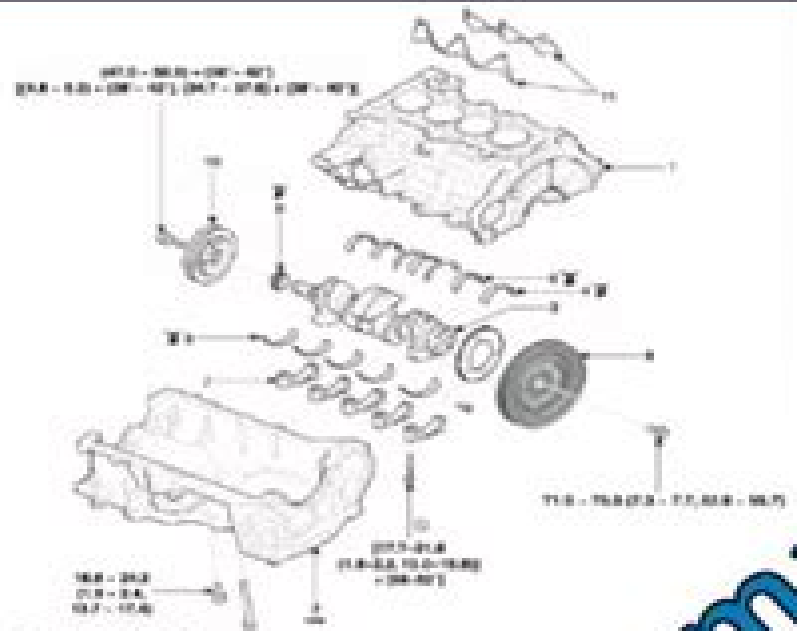


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Torque: N.m (kgf.m, ft.lb)

1. Cylinder head	2. Intake manifold	3. Intake manifold
4. Lower head	5. Head gasket	6. Head gasket
7. Gasket	8. Main bearing cap	9. External torque
10. Gasket	11. External torque	12. External torque



Valve Clearance Inspection And Adjustment

NOTICE

Inspect and adjust the valve clearance when the engine is cold (30°C ambient temperature) installed on the cylinder block.

WARNING

In case of removing the high-pressure fuel pump, high-pressure fuel may be leaked. To prevent any injury, wear safety glasses, and inspect, there may be injury.

1. Remove the cylinder head cover.

(Refer to Cylinder Head Assembly - "Cylinder Head Assembly")

2. Set No. 1 cylinder to TDC (compression).

(1) Turn the crankshaft pulley and align the mark on the timing mark "T" of the lower timing chain cover.



Remove the timing chain cover.

(Refer to Timing System - "Timing Chain Cover")

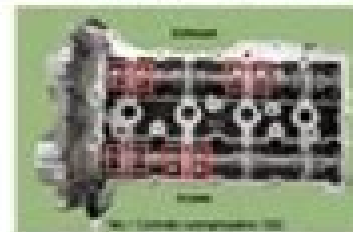
(2) Check that the TDC marks (A) of the CAMT sprockets are in straight line on the cylinder head surface as shown in the illustration.

If not, turn the crankshaft one revolution (360°).



3. Inspect the valve clearance.

(1) Check only the valve indicated as shown. Measure the valve clearance.



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