



***** Piston #1 TDC (rear cylinder)

- Turn the crankshaft counterclockwise.
- When piston #1 is at TDC on the compression stroke, align the TDC mark (2) on the crankshaft position sensor rotor with the pointer (1) on the clutch/crankshaft position sensor rotor cover.
- Check the camshaft drive gear mark (3) position and camshaft driven gear mark (4) position as shown.
If the marks are not aligned, turn the crankshaft counterclockwise 360 degrees and recheck step b.
- Measure the valve clearance with a thickness gauge.

Piston #2 TDC (front cylinder)

- Turn the crankshaft counterclockwise from the piston #1 TDC by 408 degrees.
- When piston #2 is at TDC on the compression stroke, align the TDC mark (2) on the crankshaft position sensor rotor with the pointer (1) on the clutch/crankshaft position sensor rotor cover.
- Check the camshaft drive gear mark (3) position and camshaft driven gear mark (4) position as shown.
- Measure the valve clearance with a thickness gauge.

2015 Xv1700 Service Manual

SJ Ball



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