



FIG1041A

■ **NOTE:** Rotating the engine ensures that any trapped oil is squeezed from the tappets and tappet shims. Oil trapped in these areas could result in a false valve clearance reading.

- Using an appropriate thickness gauge, measure and record the clearance of both intake valves; then measure and record the clearance of both exhaust valves. Valve clearance must be within specifications.

VALVE/TAPPET CLEARANCE (700 EFi)	
Intake	0.10-0.20 mm (0.004-0.008 in.)
Exhaust	0.20-0.30 mm (0.008-0.012 in.)



FIG1046

⚠ AT THIS POINT

If valve clearance is within specifications, proceed to step 12.

- Identify the valves that are not within specifications; then remove the corresponding camshaft (see Section 3 - Removing Top-Side Components).

⚠ CAUTION

When removing camshaft holders, use extreme care not to drop alignment pins into the engine.

- Mark the valve tappets in order to return them to the proper position during assembly.

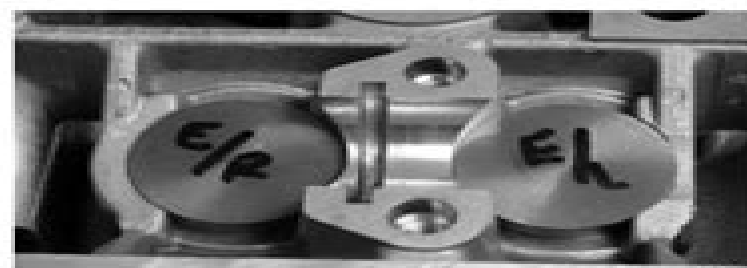


FIG1054

- Fold a suitable towel and use it to plug the camshaft drive passageway; then using a magnet, remove the tappet and shim from the appropriate valve.



FIG1055



FIG1056

⚠ CAUTION

If the camshaft passageway is not plugged, tappet shims could fall into the engine crankcase.

- Note the three digit number on the surface of the tappet shim; then refer to the appropriate tappet shim selection table at the end of this section for the correct replacement.

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1. Understanding the eBook 2008 Arctic Cat 700 Diesel Atv Service Repair Manual Preview
 - The Rise of Digital Reading 2008 Arctic Cat 700 Diesel Atv Service Repair Manual Preview
 - Advantages of eBooks Over Traditional Books
2. Identifying 2008 Arctic Cat 700 Diesel Atv Service Repair Manual Preview
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2008 Arctic Cat 700 Diesel Atv Service Repair Manual Preview
 - User-Friendly Interface

4. Exploring eBook Recommendations from 2008 Arctic Cat 700 Diesel Atv Service Repair Manual Preview
 - Personalized Recommendations
 - 2008 Arctic Cat 700 Diesel Atv Service Repair Manual Preview User Reviews and Ratings
 - 2008 Arctic Cat 700 Diesel Atv Service Repair Manual Preview and Bestseller Lists
5. Accessing 2008 Arctic Cat 700 Diesel Atv Service Repair Manual Preview Free and Paid eBooks
 - 2008 Arctic Cat 700 Diesel Atv Service Repair Manual Preview Public Domain eBooks
 - 2008 Arctic Cat 700 Diesel Atv Service Repair Manual Preview eBook Subscription Services
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 - ePub, PDF, MOBI, and More
 - 2008 Arctic Cat 700 Diesel Atv Service Repair Manual Preview Compatibility with Devices
 - 2008 Arctic Cat 700 Diesel Atv Service Repair Manual Preview Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 2008 Arctic Cat 700 Diesel Atv Service Repair Manual Preview
 - Highlighting and Note-Taking 2008 Arctic Cat 700 Diesel Atv Service Repair Manual Preview
 - Interactive Elements 2008 Arctic Cat 700 Diesel Atv Service Repair Manual Preview
8. Staying Engaged with 2008 Arctic Cat 700 Diesel Atv Service Repair Manual Preview
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 2008 Arctic Cat 700 Diesel Atv Service Repair Manual Preview
9. Balancing eBooks and Physical Books 2008 Arctic Cat 700 Diesel Atv Service Repair Manual Preview
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2008 Arctic Cat 700 Diesel Atv Service Repair Manual Preview
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 2008 Arctic Cat 700 Diesel Atv Service Repair Manual Preview
 - Setting Reading Goals 2008 Arctic Cat 700 Diesel Atv Service Repair Manual Preview
 - Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of 2008 Arctic Cat 700 Diesel Atv Service Repair Manual Preview
 - Fact-Checking eBook Content of 2008 Arctic Cat 700 Diesel Atv Service Repair Manual Preview
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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