

ENGINE & FRAME TORQUE VALUES

- Torque specifications listed below are for important fasteners.
- Others should be tightened to standard torque values listed above.

Note:

1. Apply locking agent to the threads.
2. Apply engine oil to the threads and seating surface.
3. Apply grease to the threads and seating surface.
4. ALOC bolt: replace with a new one.
5. Lock nut: replace with a new one.
6. Castle nut: tighten to the specified torque and further tighten until its grooves aligns with the cotter pin hole.
7. Stake

ENGINE MAINTENANCE

ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N-m (kgf-m, lbf-ft)	REMARKS
Spark plug	1	12	18 (1.8, 13)	
Valve adjusting hole cap	4	36	15 (1.5, 11)	
Valve adjusting screw lock nut	4	7	24 (2.4, 18)	
Crankshaft hole cap	1	30	8 (0.8, 5.9)	
Timing hole cap	1	14	10 (1.0, 7)	
Engine oil drain bolt (crankcase)	1	12	25 (2.5, 18)	

CYLINDER HEAD/VALVE

ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N-m (kgf-m, lbf-ft)	REMARKS
Cylinder head nut	4	10	44 (4.5, 32)	Note 2
Cam sprocket bolt	2	7	20 (2.0, 15)	Note 1
Rocker arm shaft	2	14	27 (2.8, 20)	Note 1
Intake sub-rocker arm shaft	2	14	27 (2.8, 20)	Note 1
Exhaust sub-rocker arm shaft	2	12	27 (2.8, 20)	Note 1
Cylinder head cover bolt	1	8	22 (2.2, 16)	
Cam tensioner lifter plug screw	1	6	4 (0.4, 3.0)	

CYLINDER/PISTON

ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N-m (kgf-m, lbf-ft)	REMARKS
Cylinder bolt	4	10	44 (4.5, 32)	Note 2
Cylinder stud bolt	4	10	20 (2.0, 15)	page 9-8

07 Honda 420 Torque Specs

Jicheng Xie



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