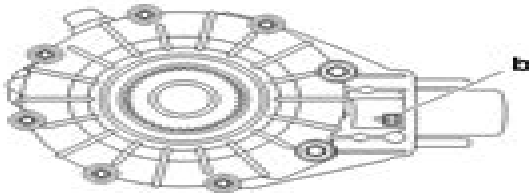


b. To find final drive pinion gear shim thickness "A", use the following formula:

Final drive pinion gear shim thickness
 $A = a - b - 0.2$

Where:
a = 85.00
b = a numeral on the final gear case, to be divided by 100 and added to "84".



Example:
If the final gear case is marked "52":
 $A = 85.00 - (84 + 52/100) - 0.2$
 $= 85.00 - (84 + 0.52) - 0.2$
 $= 85.00 - 84.52 - 0.2$
 $= 0.28$

Round off to the hundredths digit and select the appropriate shim(s).

TIP
In the example above, the calculated final drive pinion gear shim thickness is 0.28 mm (0.011 in). The chart instructs you to round off the 8 to 10. Thus, you should use a 0.30 mm (0.012 in) final drive pinion gear shim.

Hundredth	Rounded value
0, 1, 2	0
3, 4, 5, 6, 7	5
8, 9	10

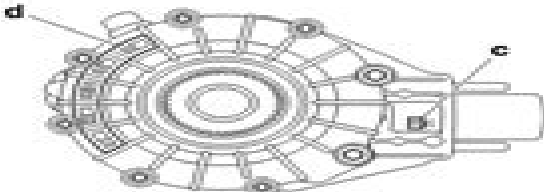
Shim sizes are supplied in the following thicknesses.

Final drive pinion gear shims
Thickness (mm)
0.15 0.30 0.40 0.45 0.50 0.60

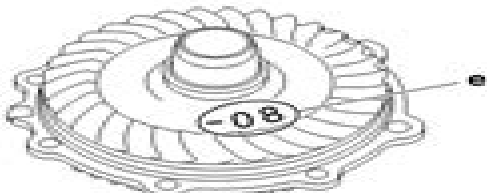
c. To find ring gear shim thickness "B", use the following formula:

Ring gear shim thickness
 $B = c - d - e - f$

Where:
c = a numeral on the final gear case, to be divided by 100 and added to "52".
d = a numeral indicated by the punch mark on the ring gear bearing housing, to be divided by 100 and added to "1".



e = a numeral (positive or negative) on the inside of the ring gear, to be divided by 100 and added to "38.50".



f = the bearing thickness constant.

Bearing thickness
13.00 mm (0.51 in)

Example:
If the final drive housing is marked "97", the ring gear bearing housing is marked "03", the ring gear is marked "- 08", and "f" is 13.00:
 $B = (52 + 97/100) - (1 + 03/100) - (38.50 - 08/100) - 13.00$
 $= (52 + 0.97) - (1 + 0.03) - (38.50 - 0.08) - 13.00$
 $= 52.97 - 1.03 - 38.42 - 13.00$
 $= 0.52$

Round off the hundredths digit and select appropriate shim(s).

15 Super Z Service Manual

Katrin Zwirglmaier



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Table of Contents 15 Super Z Service Manual

1. Understanding the eBook 15 Super Z Service Manual
 - The Rise of Digital Reading 15 Super Z Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 15 Super Z Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 15 Super Z Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 15 Super Z Service Manual

- Personalized Recommendations
- 15 Super Z Service Manual User Reviews and Ratings
- 15 Super Z Service Manual and Bestseller Lists
- 5. Accessing 15 Super Z Service Manual Free and Paid eBooks
 - 15 Super Z Service Manual Public Domain eBooks
 - 15 Super Z Service Manual eBook Subscription Services
 - 15 Super Z Service Manual Budget-Friendly Options
- 6. Navigating 15 Super Z Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 15 Super Z Service Manual Compatibility with Devices
 - 15 Super Z Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 15 Super Z Service Manual
 - Highlighting and Note-Taking 15 Super Z Service Manual
 - Interactive Elements 15 Super Z Service Manual
- 8. Staying Engaged with 15 Super Z Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 15 Super Z Service Manual
- 9. Balancing eBooks and Physical Books 15 Super Z Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 15 Super Z Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 15 Super Z Service Manual
 - Setting Reading Goals 15 Super Z Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 15 Super Z Service Manual

- Fact-Checking eBook Content of 15 Super Z Service Manual
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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