SUZUKI DT5, DT6 AND DT8

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP
Hp/rpm
6/52/00-57/00
8/5200-5700
Bore:
5 Hp
(1.69 in.)
6 & 8 Hp
(1.97 in.)
Stroloe:
5 Hp
(1.54 in.)
6 & 8 Hp
(1.65 in.)
Number of Cylinders
Displacement: 5 HP
5 HP
6 & 8 Hp
(10.07 eu. in.)
Spark Plug:
NGKBP6HS
Electrode Gap
(0.031-0.035 in.)
Ignition Type
Carburetor Make
Idie Speed (in gear)
Fuel:Oil Ratio

SIZES-CLEARANCES	
Piston Ring End Gap	
	60 004-0 012 to 3
Piston to Cylinder Clearance	0.052-0.067 mm
The state of the s	60.0020-0.0026 in 1
Piston Pin Diameter	11 996 12 000 mm
I modern and a management of the contract of t	(0.4723-0.4724 in.)
Max. Crankshaft Runout at	
Main Bearing Journal	0.05 mm
District Desiring Security	(0.002 in.)
Max. Connecting Rod Small	forces may
End Side Shake	4 () mm
Editi Ottle Onable	(0.160 in.)
	Que a constituit, y
TIGHTENING TORQUES	
Power Head Mounting Screws	S. M. Wald McComm.
Crankcase	(111-10-11-100.)
Cranscase	(6-9 ftlbs.)
Flywheel Nut	(0-9 Tt108.)
Flywheet Nut.	(44-52 ftlbs.)
Cylinder Head Screws	(15-19 ft -lbs)
	(10-19 IL-10s.)
Stundard Screws:	
5 mm	
	(1-3 ftlbs.)
6 mm	
8 mm	(3-5 ftlbs.)
8 mm	
	(7-12 ftlbs.)
10 mm	
	(16-26 ftlbs.)

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Recommended oil is Suzuki Outboard Motor Oil or a good quality NMMA certified TC-W two-stroke engine oil. Fuel:oil ratio should be 30:1 during break-in of a new or rebuilt engine. For normal service, fuel:oil ratio should be 50:1 on models prior to 1986 and 100:1 for 1986 and later models. Manufacturer recommends regular or unleaded automotive gasoline baving an 85-95 octame rating.

Gasoline and oil should be thoroughly mixed.

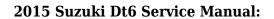
The lower unit gears and bearings are bubricated by approximately 240 mL (8.1 oz.) of SAE 90 hypoid outboard gear oil. Reinstall went and fill plugs securely using a new gasket, if necessary, to ensure a water tight seal.

FUEL SYSTEM

CARBURETOR. A Mikumi BV-18-15 carburetor is used on DT5 models, Mikuni BV-18-14 is used on DT6 models and Mikumi BV-24-18 is used on DT8 models. Befer to Fig. SZ4-1 for exploded view. Initial setting of pilot air screw (13) should be 3.4 to 1-1/4 turns out from a lightly seated position on Models DT6 and DT8, and 1-3/4 to 2-1/4 turns out on Model DT6. Final carburetor adjustment should be performed with engine at normal operating temperature and running in forward gear. Adjust idle speed screw (11) so engine idles at approximately 5000-650 rpm. Adjust pilot air screw (13)

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 - The Rise of Digital Reading 2015 Suzuki Dt6 Service Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying 2015 Suzuki Dt6 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2015 Suzuki Dt6 Service Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from 2015 Suzuki Dt6 Service Manual
 - Personalized Recommendations
 - 2015 Suzuki Dt6 Service Manual User Reviews and Ratings
 - 2015 Suzuki Dt6 Service Manual and Bestseller Lists
- 5. Accessing 2015 Suzuki Dt6 Service Manual Free and Paid eBooks
 - 2015 Suzuki Dt6 Service Manual Public Domain eBooks

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- 2015 Suzuki Dt6 Service Manual Budget-Friendly Options
- 6. Navigating 2015 Suzuki Dt6 Service Manual eBook Formats
 - o ePub, PDF, MOBI, and More
 - 2015 Suzuki Dt6 Service Manual Compatibility with Devices
 - 2015 Suzuki Dt6 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - o Adjustable Fonts and Text Sizes of 2015 Suzuki Dt6 Service Manual
 - Highlighting and Note-Taking 2015 Suzuki Dt6 Service Manual
 - Interactive Elements 2015 Suzuki Dt6 Service Manual
- 8. Staying Engaged with 2015 Suzuki Dt6 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 2015 Suzuki Dt6 Service Manual
- 9. Balancing eBooks and Physical Books 2015 Suzuki Dt6 Service Manual
 - Benefits of a Digital Library
 - o Creating a Diverse Reading Collection 2015 Suzuki Dt6 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 2015 Suzuki Dt6 Service Manual
 - $\circ\,$ Setting Reading Goals 2015 Suzuki Dt6 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 2015 Suzuki Dt6 Service Manual
 - Fact-Checking eBook Content of 2015 Suzuki Dt6 Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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