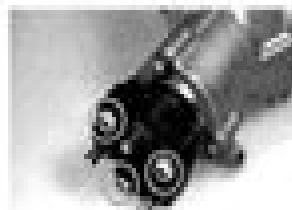


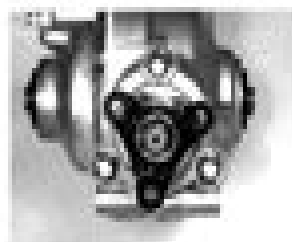
DISASSEMBLY

FRONT DRIVE BEVEL GEAR HOUSING

- Remove the coupling.



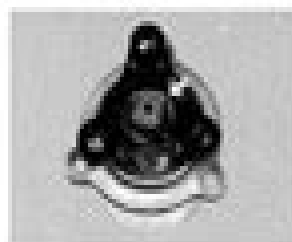
- Remove the front drive bevel gear housing.



- Remove the front drive bevel gear, O-ring and shims.

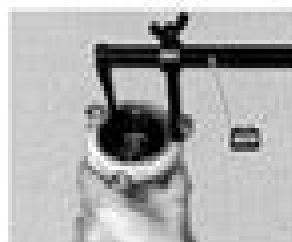


- Loosen the front drive bevel gear nut by holding the flange with a vice.
- Remove the drive bevel gear flange and front drive bevel gear.



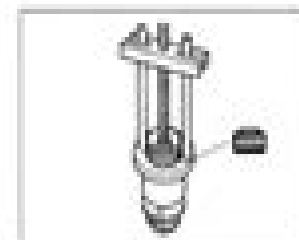
- Remove the dust seal using the special tool.

 00913-00121: Oil seal remover



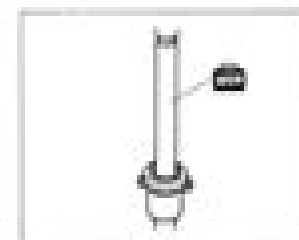
- Remove the front drive bevel gear front bearing using the special tool.

 00941-04010: Bearing remover



- Remove the outer race using the special tool.

 00941-04011: Bearing outer race remover
00913-04010: Bearing installer

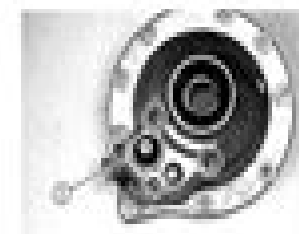


FRONT DRIVEN BEVEL GEAR AND DIFFERENTIAL GEARS

- Remove the driven bevel gear bearing case.



- Remove the cam stopper bolt (1) and cam cover.



- Remove the washer and spring.



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