

Chrysler Concorde 1998-2004 Workshop Manual

9 - 126 2.03 L6 ENGINE

REMOVAL AND INSTALLATION (Continued)

- (d) Disconnect transmission oil cooler line clips.
- (e) Remove oil pan (Fig. 99).
- (f) Remove oil pan gasket.
- (g) Clean oil pan and oil gasket surfaces.

INSTALLATION

- (a) Apply a 1.8 inch bead of Mopar Engine RTV (2293) to the parting line of the oil pump housing and the rear seal surface (Fig. 100).
- (b) Install oil pan gasket to the engine block.
- (c) Install pan and attaching fasteners (Fig. 99).
- (d) Install the structural collar (Fig. 98), using the below procedure:
 - (a) Install the vertical collar to oil pan bolts. Pre-torque bolts to 1.3 Nm (95 in. lbs.).
 - (b) Install the horizontal collar to compression bolts and tighten to 10 Nm (70 in. lbs.).
 - (c) Torquing with correct vertical bolts and working clockwise. Final torque all bolts to 10 Nm (95 in. lbs.).

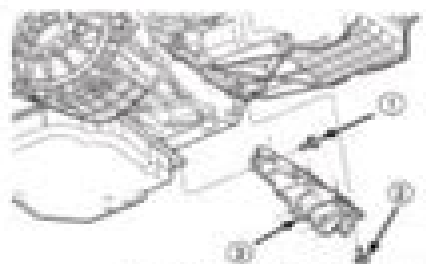


Fig. 98 Structural Collar

- 1 - BOLT-HORIZONTAL
- 2 - BOLT-VERTICAL
- 3 - STRUCTURAL COLLAR

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REMOVAL AND INSTALLATION (Continued)



Fig. 97 Crankshaft Sprocket Timing Marks

- 1 - AUTO CRANKSHAFT SPROCKET TIMING MARKS (BEFORE SPINNING IN NEW TIMING BELT COVER)
- 2 - CRANKSHAFT AT TDC

73 Crankshaft Alignment Special Tools (MAF)

- 1 - LEFT CRANKSHAFT PULLEY HOLD
- 2 - RIGHT CRANKSHAFT PULLEY HOLD
- 3 - CRANKSHAFT ALIGNMENT SPECIAL TOOL (MAF)

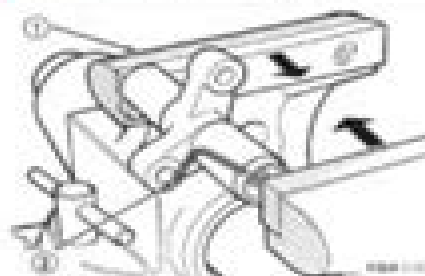


Fig. 96 Compressing Timing Belt Tensioner

- 1 - WRENCH
- 2 - LOCKING PIN

Insert between the marks on the cover (Fig. 75) at both sprockets.

(b) Install the timing belt starting at the crankshaft sprocket going in a counterclockwise direction (Fig. 75). Install the belt around the last sprocket. Maintain tension on the belt as it is positioned around the tensioner pulley. Each crankshaft sprocket mark should end up between the outer marks.

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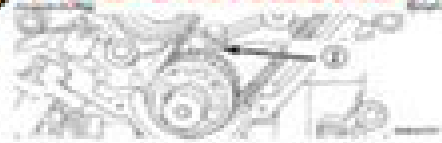


Fig. 75 Timing Belt-Installation

- 1 - AUTO CRANKSHAFT SPROCKET TIMING MARKS
- 2 - INITIAL TENSIONER LOCK
- 3 - CRANKSHAFT AT TDC

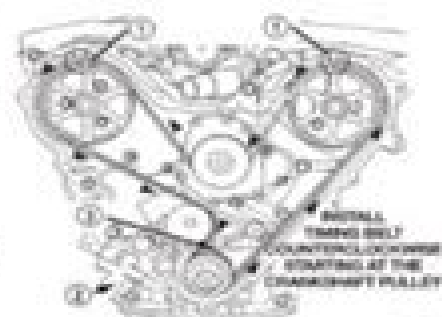


Fig. 76 Timing Belt-Installation

- 1 - AUTO CRANKSHAFT SPROCKET TIMING MARKS
- 2 - INITIAL TENSIONER LOCK
- 3 - CRANKSHAFT AT TDC

(c) Holding the tensioner pulley against the belt, insert the tensioner into the housing and tighten to 28 Nm (20 ft. lbs.).

(d) When tensioner is in place pull retaining pin to allow the tensioner to return to the idler bracket.

(e) With number 1 piston at TDC (Fig. 75), hold the crankshaft sprocket face with a 50 mm (2 inch) wrench and tighten the crankshaft bolts to 102 Nm (75 ft. lbs.) plus a 90 degree turn for the right side and 124 Nm (91 ft. lbs.) plus a 90 degree turn for the left side.

Fig. 99 Oil Pan

- 5 - BOLT-100
- 6 - BOLT-100
- 7 - BOLT-100

- 1 - GASKET
- 2 - OIL PAN
- 3 - BOLT-100
- 4 - NUT-100

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