

ENGINE OIL FLOW

3.4

OIL FEED

CAUTION

The oiling system is carefully designed for optimum efficiency. All oil holes and passageways are specially sized. Exercise caution to avoid enlarging oil holes during cleaning. Any modification of the oiling system will adversely affect oil pressure or cooling and lubrication efficiency.

See Figure 3-1. Oil flows from the oil tank feed line (1) to the lower fitting (2) at the rear right side of the crankcase.



1. Oil tank feed line
2. Feed connection on engine
3. Return line
4. Vent line

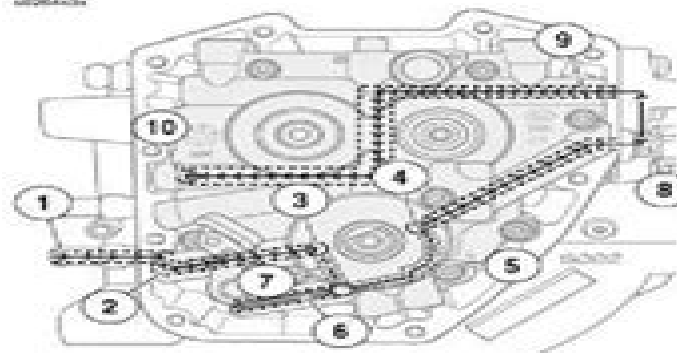
Figure 3-1. Oil Flow From Tank

See Figure 3-2. Running through a passageway in the crankcase (1), oil exits a hole in the crankcase flange and enters a hole on the inboard side of the cam support plate (2). Passing through a channel in the cam support plate, the oil enters the feed side of the oil pump (3). See 3.5 **OIL PUMP OPERATION**. The feed gerotors of the pump direct the flow up a second channel in the cam support plate.

A passage (5) connects to a pressure relief valve (6) mounted in the bypass port of the cam support plate. When the oil pressure exceeds the setting of the valve spring (35 PSI), the orifice opens to bypass (7) excess oil back to the feed side of the pump (3).

Oil not returned to the feed side exits a hole on the inboard side of the cam support plate and passes through a hole in the crankcase flange. Flowing through a passageway in the crankcase, where a reading is taken by the oil pressure sending unit (8), the oil exits the lower hole in the oil filter mount. See Figure 3-3.

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1. Crankcase passage
2. Cam support plate/crankcase connection
3. Feed side of oil pump
4. Oil pump output
5. Overflow passage
6. Pressure relief valve
7. Bypass passage
8. Oil pressure sending unit
9. Return from oil filter into cam support plate

Figure 3-2. Oil Flow From Tank

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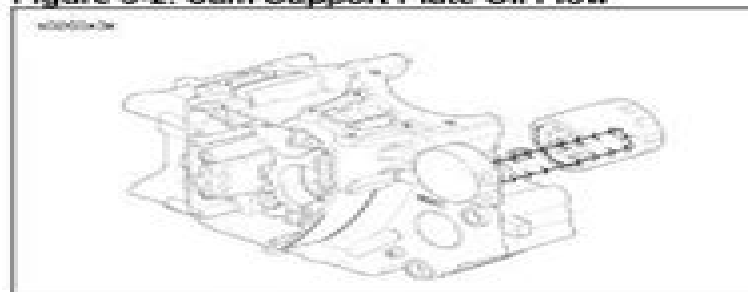


Figure 3-3. Oil Filter Flow

After circulating through the oil filter, the flow of oil is directed back into the crankcase through the spigot in the oil filter mount. See Figure 3-2. Exiting a passageway in the crankcase through a hole in the crankcase flange, the flow of oil reenters the cam support plate (9).

Filtered oil is then routed to the top and bottom ends of the engine. See **TOP END**, **BOTTOM END** and **CHAIN GUIDE BRACKET** which follow.

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