



Figure 3-2. Engine Oil Flow: Top End

BOTTOM END

Three illustrations accompany this explanation.

- Cam support plate oil flow is shown in [Figure 3-1](#).
- Top-end oil flow is shown in [Figure 3-2](#).
- Bottom end oil flow is shown in [Figure 3-3](#).

Oil traveling through the horizontal passage (A11-A12) at the top of the cam support plate (en route to the cylinders) also passes through a hole at the top of each camshaft bore. This oil lubricates the journals of the plain bearing cams. Some oil

flowing to the rear cylinder sprays through a pin hole to lubricate the secondary cam chain.

Oil to the rear cylinder also travels down the vertical passage (A27) at the rear of the cam support plate. This oil exits a hole on the outboard side to supply oil to the primary cam chain tensioner (A28).

The flow of oil in the vertical passage (A29) at the center of the cam support plate passes through a hole on the inboard side. This supplies oil to the secondary cam chain tensioner. Oil also sprays through a pin hole (A30) to lubricate the primary cam chain. Oil then flows through a hole in the crankshaft bushing where it enters a passage in the crankshaft (L31).

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Ensheng Dong



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Table of Contents 9 Flhx Service Manual

1. Understanding the eBook 9 Flhx Service Manual
 - The Rise of Digital Reading 9 Flhx Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 9 Flhx Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 9 Flhx Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 9 Flhx Service Manual
 - Personalized Recommendations

- 9 Flhx Service Manual User Reviews and Ratings
- 9 Flhx Service Manual and Bestseller Lists
- 5. Accessing 9 Flhx Service Manual Free and Paid eBooks
 - 9 Flhx Service Manual Public Domain eBooks
 - 9 Flhx Service Manual eBook Subscription Services
 - 9 Flhx Service Manual Budget-Friendly Options
- 6. Navigating 9 Flhx Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 9 Flhx Service Manual Compatibility with Devices
 - 9 Flhx Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 9 Flhx Service Manual
 - Highlighting and Note-Taking 9 Flhx Service Manual
 - Interactive Elements 9 Flhx Service Manual
- 8. Staying Engaged with 9 Flhx Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 9 Flhx Service Manual
- 9. Balancing eBooks and Physical Books 9 Flhx Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 9 Flhx Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 9 Flhx Service Manual
 - Setting Reading Goals 9 Flhx Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 9 Flhx Service Manual
 - Fact-Checking eBook Content of 9 Flhx Service Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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