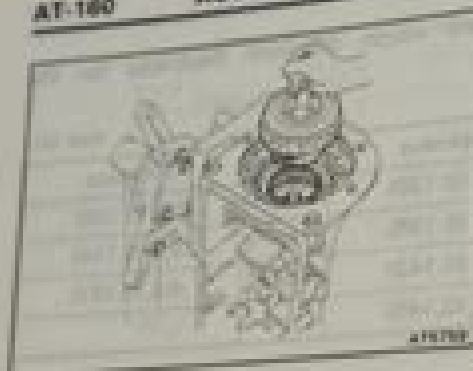
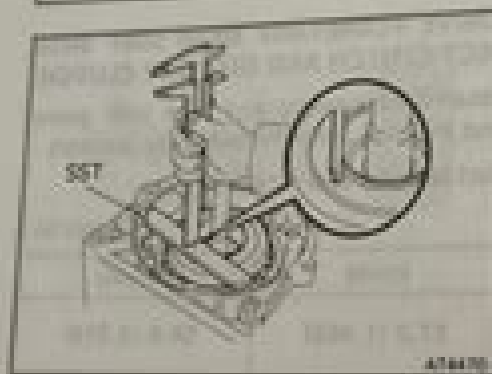




- (e) Install the overdrive planetary gear with the drive direct clutch and one-way clutch.



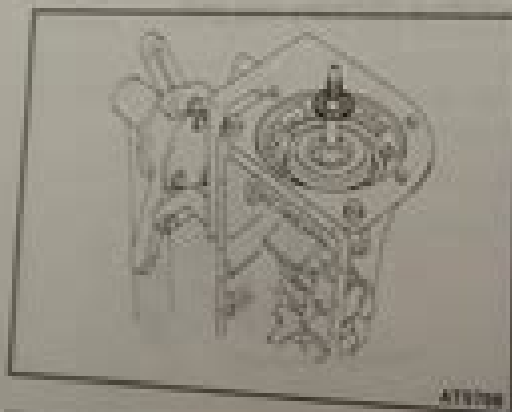
- (f) Place SST on the transmission case.

SST 09350-36010 (09350-06090)

- (g) Using calipers, measure distance between the SST and the clutch drum.

Standard distance: 15.5 – 16.5 mm (0.610 – 0.650 in.)

If the values are nonstandard, check for an improper installation.



- (h) Coat the assembled bearing and race with petroleum jelly and install it onto the O.D. direct clutch drum.

HINT: Assembled bearing and race diameter

	Inside	Outside
Bearing and race	28.9 (1.138)	50.2 (1.976)



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Penton Staff



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Table of Contents A340 Transmission Repair Manual

1. Understanding the eBook A340 Transmission Repair Manual
 - The Rise of Digital Reading A340 Transmission Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying A340 Transmission Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an A340 Transmission Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from A340 Transmission Repair Manual
 - Personalized Recommendations

- A340 Transmission Repair Manual User Reviews and Ratings
- A340 Transmission Repair Manual and Bestseller Lists
- 5. Accessing A340 Transmission Repair Manual Free and Paid eBooks
 - A340 Transmission Repair Manual Public Domain eBooks
 - A340 Transmission Repair Manual eBook Subscription Services
 - A340 Transmission Repair Manual Budget-Friendly Options
- 6. Navigating A340 Transmission Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - A340 Transmission Repair Manual Compatibility with Devices
 - A340 Transmission Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of A340 Transmission Repair Manual
 - Highlighting and Note-Taking A340 Transmission Repair Manual
 - Interactive Elements A340 Transmission Repair Manual
- 8. Staying Engaged with A340 Transmission Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers A340 Transmission Repair Manual
- 9. Balancing eBooks and Physical Books A340 Transmission Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection A340 Transmission Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine A340 Transmission Repair Manual
 - Setting Reading Goals A340 Transmission Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of A340 Transmission Repair Manual
 - Fact-Checking eBook Content of A340 Transmission Repair Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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