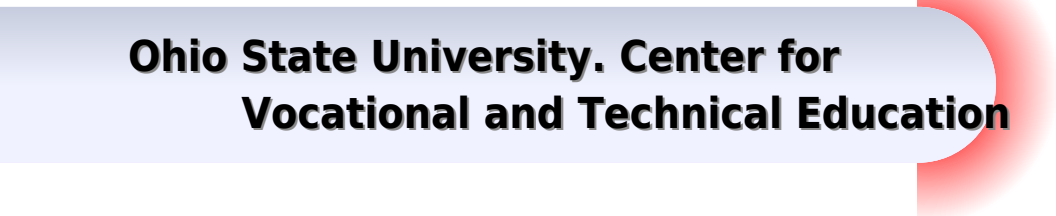


**Test Questions for Introduction to Industrial Maintenance
IMA 100: 3 Hours**

1. Machine reliability can always be improved with additional resources.
True False
- 2-7. Match the following terms to their definitions.
2. D___ Predictive A. Maintenance activity to correct inoperable equipment.
3. F___ Overhaul B. Maintenance activity to address machine deficiencies.
4. A___ Breakdown C. Maintenance activities that typically replace parts designed to wear prior to affecting machine performance.
5. B___ Corrective D. Maintenance activities that involve the use of advanced detection technologies.
6. E___ Compliance E. Examples would include maintenance activities centered around federally regulated processes.
7. C___ Preventative F. Complete machine rebuild.
8. What are the typical roles of an organization's CMMS?
A. Spare parts inventory, management guidelines, work request generation, and material safety.
B. Spare parts inventory, maintenance history, resource leveling, and work request generation.
C. Management guidelines, material safety, time cards, and company operating procedures.
D. All of the above.
E. None of the above.
9. The metric system is based on multiples of 10. True False
10. Most machinery made in the United States is based on the standard system. True False
11. One inch is equal to:
A. 2.54 mm.
B. 25.4 cm.
C. 25.4 mm.

Answers For Basic Industrial Skills Test

**Ohio State University. Center for
Vocational and Technical Education**



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Testing Industrial Skills Alan Jones, Peter Whittaker, 1975 **Conference Proceedings** , Comprehensive Handbook of Psychological Assessment: Industrial and organizational assessment Michel Hersen, 2004 In one volume the leading researchers in industrial organizational assessment interpret the range of issues related to industrial organizational tests including test development and psychometrics clinical applications ethical and legal concerns use with diverse populations computerization and the latest research Clinicians and researchers who use these instruments will find this volume invaluable as it contains the most comprehensive and up to date information available on this important aspect of practice

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