

Suzuki Alto 1980-1984 Workshop Manual

Remove crank pulley similarly, with special tool (S 1000716-67820) hooked to flywheel so that crankshaft will not turn.



Fig. 4-70

Remove timing belt tensioner after removing a part of the tensioner spring from the tensioner bracket.

CAUTION:

Before removing the tensioner, turn over the crankshaft to bring its keyway (1) to a point between 50° and 70° on the left side of mark (2) provided on the timing belt middle cover. See Fig. 4-18. This positioning is necessary in order to prevent the piston crown from coming into contact with the valve. The valve could be damaged if this contact should occur. Never rotate crankshaft or camshaft before the cylinder head or cylinder arms are removed.



Fig. 4-71

Remove outside cover on timing belt.



Fig. 4-72

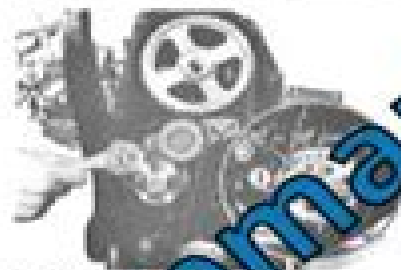


Fig. 4-73



Fig. 4-74

Journal wear:

Measure the journal diameter in two directions at four places to obtain four readings on each journal and check the journal bore with a cylinder gauge, as shown in Fig. 4-75, producing four readings on each. From these readings, compute the radial clearance from each journal clearance. If the service limit exceeded by any of the computed radial clearances, replace the crankshaft and/or cylinder head, too.

Item	Spec.	Limit
Journal clearance	0.020 - 0.030 mm (0.0008 - 0.0012 in.)	0.050 mm (0.0020 in.)



Fig. 4-75

Crankshaft journal size	Cylinder bore size
42.430 - 42.435 mm (1.6709 - 1.6710 in.)	42.500 - 42.510 mm (1.6732 - 1.6732 in.)
42.435 - 42.440 mm (1.6710 - 1.6711 in.)	42.510 - 42.515 mm (1.6732 - 1.6733 in.)
42.440 - 42.445 mm (1.6711 - 1.6712 in.)	42.515 - 42.520 mm (1.6733 - 1.6734 in.)
42.445 - 42.450 mm (1.6712 - 1.6713 in.)	42.520 - 42.525 mm (1.6734 - 1.6735 in.)
42.450 - 42.455 mm (1.6713 - 1.6714 in.)	42.525 - 42.530 mm (1.6735 - 1.6736 in.)



Fig. 4-76



Fig. 4-77

Cylinder block

Flatness of polished surface:

By the same method that is prescribed for checking the flatness of the polished surface of the cylinder head, check the top face of the cylinder block for flatness and, if the flatness is found to exceed the limit, machine the face with a surface grinder.

Limit on flatness	0.08 mm (0.0030 in.)
-------------------	----------------------



Fig. 4-80

Cylinder bore:

Using a cylinder bore gauge, measure the diameter of each bore in two directions, longitudinal and transverse, at three places, top, middle and bottom, as indicated in Fig. 4-81, to obtain a total of 6 readings. On the basis of these readings taken on each bore, determine whether the maximum difference in diameter between any two bores exceeds the limit. If the limit, stated below, is exceeded or if the

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Rachel Sandford



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