Assemble the clutch, in the reverse order of disassembly Pay attention to the following points.

- When inserting spacer on countershaft, apply a small quantity of engine oil to both inside and outside of the spacer.
- Tighten clutch sleeve hub nut using the special tool to the specified torque.

Clutch sleeve hub holder	09920-53721
Tightening torque	40 - 60 N-m (4,0 - 6.0 kg·m)

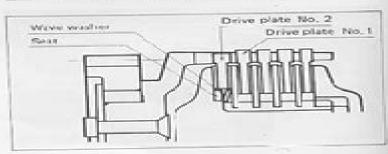
 Be sure to lock the nut by firmly bending the tonque of the washer.

- Instell wave washer seat, wave washer, drive plates and driven plates to the sleeve hub.
- Insert push rod in the countershaft.

· Tighten clutch spring bolts diagonally.









1988 Suzuki Gn250 Workshop Manual

Mansur Darlington

1988 Suzuki Gn250 Workshop Manual:

1971 1976 inclusive

Suzuki GN250 Service Manual ,1982 Suzuki 250 and 350 Owners Workshop Manual Jeff Clew, 1973-01-01 Suzuki **Suzuki 250 and 350 Twins** ,1973 **GP100 & 125 Owners Workshop Manual** Chris Rogers,1992 Suzuki GS & GSX 250, 400 & 450 Twins Owners Workshop Manual Chris Rogers, Pete Shoemark, 1983 Suzuki Trail Bikes Owners Workshop Manual Mansur Darlington, 1975 Suzuki GS & GSX 250 and 400 Twins Owners Workshop Manual Chris Rogers, 1982-01-01 Suzuki TS50 X Owners Workshop Manual Richard Stone,1992 Suzuki GP 100 & 125 Owners Workshop Manual Chris Rogers, 1982-01-01 Suzuki GSX/GS1000, 1100 & 1150 4-valve Fours Owners Workshop Manual, No. M737 John Haynes, 1984-12-07 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer Suzuki 250 & 350 Twins Owners Workshop Manual Jeff Clew, 1979-01-01 T250 247cc 69 73 GT250 247cc 73 78 Suzuki GT, ZR & TS 50 Owners Workshop Manual Jeremy Churchill, 1989 GT50 T305 305cc 1968 GT350 315cc 69 73 49cc 77 79 TS50KN 49cc 1979 ZR50X1 49cc 79 83 ZR50S 49cc 83 90 ZR50SL 49cc 81 84 TS50ER 49cc 80 84 Veloce Suzuki T20 & T200 1965-1969 Factory Workshop Manual Floyd Clymer, Velocepress, 2009-06-01 A faithful reproduction of the 1970 Floyd Clymer publication of the official factory Suzuki Workshop Manual for the T20 and T200 series of motorcycles including the 250cc Super Six and X6 Hustler and the 200cc X5 Invader and Sting Ray Scrambler There are comprehensive tables of technical data tolerances and fits and all of the expected data from a factory publication for the repair and overhaul of all major and minor mechanical and electrical components making it an invaluable resource for collectors and restorers of these classic Suzuki motorcycles There are 177 illustrations and each procedure is explained in a step by step method using an appropriate illustration The translation from Japanese to English is at times a little quirky but the illustrations make up for any difficulty in understanding what needs to be done Out of print and unavailable for many years this book is highly sought after on the secondary market and we are pleased to be able to offer this reproduction as a service to all Suzuki enthusiasts worldwide Suzuki FZ50 Martin Meek,1980 Suzuki C550 & 80 Roadie Owners Workshop Manual Jeremy Suzuki Trail Bikes Owners Workshop Manual Chris Rogers (Writer on automotive engineering),1982 Churchill, 1984 Suzuki 380 and 550 Owners Workshop Manual George Collett,1975 Suzuki Student Owners Workshop Manual Suzuki Trail Bikes Owners Workshop Manual Chris Rogers, 1982-01-01 Stewart Wilkins, 1976-01-01 Suzuki GT750 (3-cyl) Models, '71-'77 Mansur Darlington, 1976-01-01 Models covered GT 750 J GT 750 K GT 750 L GT 750 M GT 750 A

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