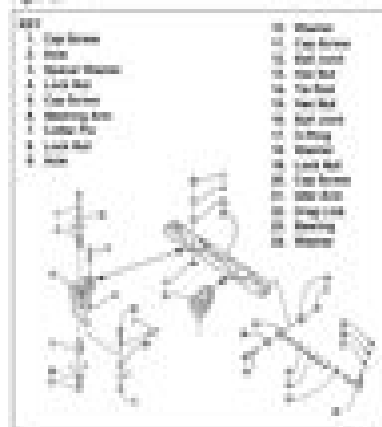


Fig. 7-40



- Slide the drag link into position on the front end.
- Opposite the end from which the steering knut was removed, secure the tie rod to the drag link with a cap screw, two washers, and a lock nut threaded coated with grease. Tighten to 2.8 kg-m (20 ft-lb).
- Apply a light coat of grease to the two drag link eyes; then slide them into position in the drag link.
- Place a washer on each side of the drag link eyes; then position the eyes into the steering arms. Secure the steering and other nuts to the drag link with two cap screws coated with grease. Lubricate (MOOT) and lock nuts. Tighten to 6.2 kg-m (45 ft-lb).

Fig. 7-41



- Place the remaining tie rod into position on the drag link. Secure with a cap screw coated with grease. Lubricate (MOOT) two washers, and a lock nut. Tighten to 2.8 kg-m (20 ft-lb).

- Place the steering knut into position on the front end. Secure with self-lapping screws.
- Install the tie rod threaded end coated with grease. Lubricate (MOOT) on the spindle arm as noted during reassembly. Secure with an O-ring, washer, and nut. Tighten to 3.5 kg-m (27 ft-lb).

Fig. 7-42



Fig. 7-43



NOTE: Check all drag link and ball joint fasteners to ensure they are tight. Turn the handbars full left and full-right several times to ensure free movement.

- Install and secure the expansion chamber (if secured).
- Check and adjust the alignment (see Alignment in this section).

7

Front Tie Rods

REMOVING AND DISASSEMBLING

- Remove the lock pin securing the tie rod to the spindle. Account for a washer and O-ring.

NOTE: Note whether the tie rod is installed on the top side or on the bottom side of the spindle arm for installing purposes.

Fig. 7-44



Fig. 7-45



- Remove the self-lapping screws or nuts securing the steering knut and secure to the front end.
- Turn the knuckle in the appropriate direction; then remove the cap screw and lock pin securing the steering arm to the drag link. Account for washers.
- Loosen the pins and securing each ball joint to the tie rod; then remove the ball joints from the tie rod. Slide the rod from the steering knut. Remove the pins from the ball joints.

CLEANING AND INSPECTING

NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.

- Inspect the ball joints and tie rods for damaged threads or wear.
- Inspect the ball joints and tie rods for cracks or unusual bends.
- Wash the ball joints in parts-cleaning solvent. Dry with compressed air. Inspect the ball joint pins and the nuts. Apply a jam-tightening grease to the ball joints.

WARNING

Always wear safety glasses when using compressed air.

ASSEMBLING AND INSTALLING

- Slide the tie rod through the steering knut and secure; then install the pins into the tie rod joints and thread the ball joints onto the tie rod.

NOTE: Each joint end and ball joint is either a right-hand or left-hand thread; therefore, each can only be installed on one end of the tie rod. The right-hand thread is the inside ball joint and joint nut.

- Secure the tie rod to the ball joint on the ball end of the drag link with a cap screw, washers, and lock nut. Tighten to 2.8 kg-m (20 ft-lb).
- Secure the steering arm to the drag link with a cap screw, lock nut, and washers. Tighten to 4.7 kg-m (35 ft-lb).
- Position an O-ring and washer on the ball joint assembly (threads coated with grease. Lubricate (MOOT) the ball joint on the spindle arm as noted in reassembly; then secure with a lock pin. Tighten to 3.5 kg-m (27 ft-lb).

Fig. 7-46



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Table of Contents 2000 Arctic Cat Zl 600 Manual

1. Understanding the eBook 2000 Arctic Cat Zl 600 Manual
 - The Rise of Digital Reading 2000 Arctic Cat Zl 600 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2000 Arctic Cat Zl 600 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2000 Arctic Cat Zl 600 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2000 Arctic Cat Zl 600 Manual
 - Personalized Recommendations
 - 2000 Arctic Cat Zl 600 Manual User Reviews and Ratings
 - 2000 Arctic Cat Zl 600 Manual and Bestseller Lists

5. Accessing 2000 Arctic Cat ZI 600 Manual Free and Paid eBooks
 - 2000 Arctic Cat ZI 600 Manual Public Domain eBooks
 - 2000 Arctic Cat ZI 600 Manual eBook Subscription Services
 - 2000 Arctic Cat ZI 600 Manual Budget-Friendly Options
6. Navigating 2000 Arctic Cat ZI 600 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 2000 Arctic Cat ZI 600 Manual Compatibility with Devices
 - 2000 Arctic Cat ZI 600 Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 2000 Arctic Cat ZI 600 Manual
 - Highlighting and Note-Taking 2000 Arctic Cat ZI 600 Manual
 - Interactive Elements 2000 Arctic Cat ZI 600 Manual
8. Staying Engaged with 2000 Arctic Cat ZI 600 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 2000 Arctic Cat ZI 600 Manual
9. Balancing eBooks and Physical Books 2000 Arctic Cat ZI 600 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2000 Arctic Cat ZI 600 Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 2000 Arctic Cat ZI 600 Manual
 - Setting Reading Goals 2000 Arctic Cat ZI 600 Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 2000 Arctic Cat ZI 600 Manual
 - Fact-Checking eBook Content of 2000 Arctic Cat ZI 600 Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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