

Thank you very much for purchasing Conic special tools. Please read this manual carefully and use Conic tools safely.

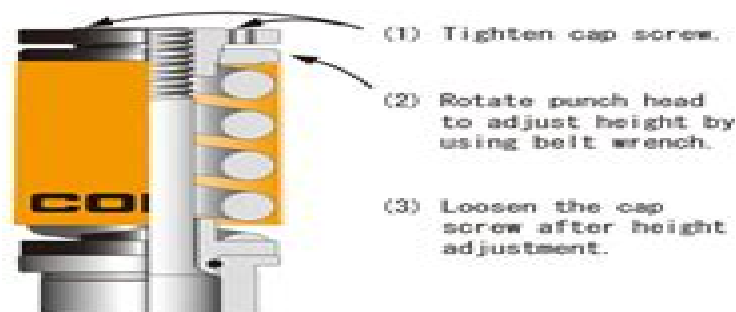


Use special tool safely.

- ◆ Please use tools as suitable conditions.
Other than specified material or thickness tools maybe destroyed.
- ◆ Please adjust shut height before use.
 - Make sure each punchpress shut height.
 - Conic set the shut height shorter for safety reason when ship out our tools.
 Please use this manual for setting the shut height.
- ◆ If process is multi process type tool:
 - Please make sure pre-hole size.
 - Please make sure center position of the tools when make punching program.

How to adjust forming down tool height.

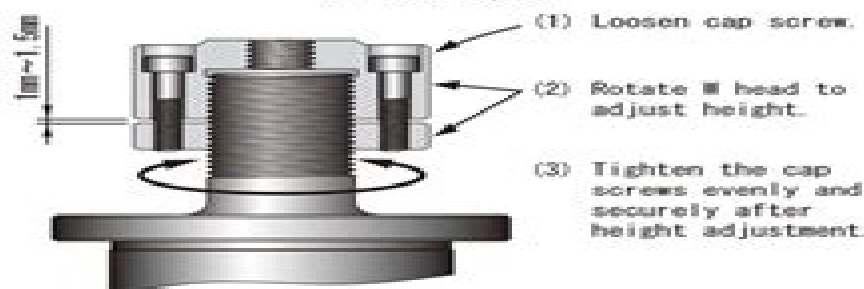
(small size tools are adjustment of head)



tool station	screw size	adjustment amount
1/2" (A)	M12 P=1.25mm	1/4 turn makes 0.3mm adjustment
1-1/4" (B)	M20 P=1.5mm	1/5 turn makes 0.3mm adjustment

How to adjust forming up tool height.

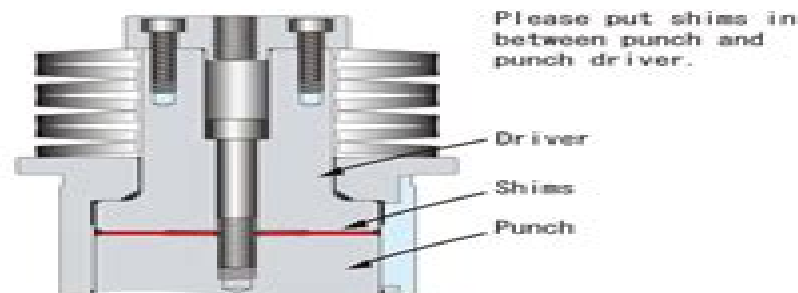
(H head style)



tool station	screw size	adjustment amount
1/2" (A)	M12 P=1.25mm	1/4 turn makes 0.3mm adjustment
1-1/4" (B)	M20 P=1.5mm	1/5 turn makes 0.3mm adjustment
2" (C) 2-3/4" (D) 3-1/2" (D)	M30 P=2mm	1/4 turn makes 0.5mm adjustment
4-1/2" (E)	M40 P=2mm	

How to adjust forming down tool height.

(Large size tool need to adjust by shims)



Special forming shim set(sells separately) has 5 pieces shims. Thickness is t=0.4, 0.5, 0.6, 0.7, 0.8mm. It can be adjusted by those combination from 0.4mm to 2.6mm 0.1mm step.

Amada Tooling Manual

Surplus Record



Amada Tooling Manual:

Whispering the Secrets of Language: An Mental Journey through **Amada Tooling Manual**

In a digitally-driven earth wherever monitors reign supreme and immediate interaction drowns out the subtleties of language, the profound secrets and psychological nuances concealed within words frequently get unheard. Yet, located within the pages of **Amada Tooling Manual** a charming literary treasure blinking with organic feelings, lies an exceptional quest waiting to be undertaken. Composed by an experienced wordsmith, that marvelous opus invites viewers on an introspective journey, gently unraveling the veiled truths and profound impact resonating within the very material of each word. Within the mental depths of the emotional review, we will embark upon a genuine exploration of the book is key subjects, dissect their fascinating publishing type, and fail to the strong resonance it evokes deep within the recesses of readers hearts.

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