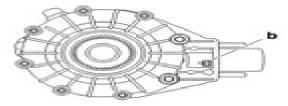
To find final drive pinion gear shim thickness "A", use the following formula:

Final drive pinion gear shim thickness A = a - b - 0.2

Wherec

a = 85.00

b = a numeral on the final gear case, to be divided by 100 and added to "84".



Example:

If the final gear case is marked "52":

- A = 85.00 (84 + 52/100) 0.2
 - = 85.00 (84 + 0.52) 0.2 = 85.00 - 84.52 - 0.2
 - _ 00.00 0-
 - = 0.28

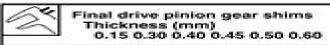
Round off to the hundredths digit and select the appropriate shim(s).

TIP

In the example above, the calculated final drive pinion gear shim thickness is 0.28 mm (0.011 in). The chart instructs you to round off the 8 to 10. Thus, you should use a 0.30 mm (0.012 in) final drive pinion gear shim.

Hundredth	Rounded value
0, 1, 2	0
3, 4, 5, 6, 7	5
8, 9	10

Shim sizes are supplied in the following thicknesses.

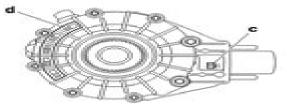


 To find ring gear shim thickness "B", use the following formula:

Ring gear shim thickness B = c - d - e - f Where:

c = a numeral on the final gear case, to be divided by 100 and added to "52".
d = a numeral indicated by the punch mark on

d = a numeral indicated by the punch mark on the ring gear bearing housing, to be divided by 100 and added to "1".



e = a numeral (positive or negative) on the inside of the ring gear, to be divided by 100 and added to "38.50".



f = the bearing thickness constant.



Bearing thickness 13.00 mm (0.51 in)

Example:

If the final drive housing is marked "97", the ring gear bearing housing is marked "03", the ring gear is marked "- 08", and "I" is 13.00:

B = (52 + 97/100) - (1 + 03/100) -(38.50 - 08/100) - 13.00 = (52 + 0.97) - (1 + 0.03) -(38.50 - 0.08) - 13.00 = 52.97 - 1.03 - 38.42 - 13.00 = 0.52

Round off the hundredths digit and select appropriate shim(s).

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L Reisser

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