

Assembly

Assembly is in the reverse order of disassembly. Pay attention to the following points:

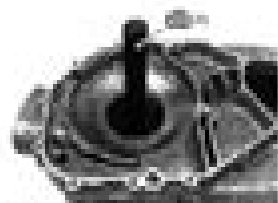
- Install the oil seal with the special tool.

NOTICE

- The removed oil seal must be replaced with a new one.
- The marked side of the oil seal must face the front drive face side.

Special tool

(A) 99913-7010 (Bearing installer set)



99913-7010

- Install the bearing with the special tool.

Special tool

(A) 99913-7010 (Bearing installer set)

NOTICE

- The removed bearing must be replaced with a new one.
- The sealed side of the bearing must face the oil seal side.



99913-7010

- Fit the bearing retainers.
- Apply a small quantity of thread lock to the bearing retainer screws, and tighten them securely.

(B) 1 Thread lock cement 99906-32000
(THREAD-LOCK CEMENT 10000)



99906-32000

- Apply grease to the O-ring and oil seal lip.
- Install the collar (1).

(A) 1 Grease 99906-32001 (SUGUO SUPER GREASE 4)

NOTICE

Replace the O-ring with a new one.



99906-32001

- After installing the clutch wheel, check that the clutch wheel rotates smoothly.



99906-32001

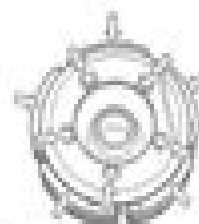
SA-21 Automatic Transmission**Clutch Related Parts Inspection**

Refer to "V-belt Inner Cover Disassembly and Assembly" (Page SA-18).

Clutch Shoe

Inspect the face and centrifugal weight balance sections for loosens, damage and operation.
Inspect the clutch shoe for damage and flaking with oil on the surface.

If any defects are found, replace the clutch shoe assembly with a new one.

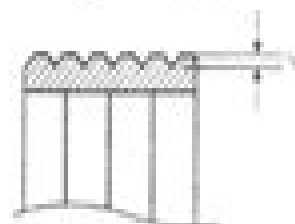


99906-32001

Check the depth of the grooves on the clutch shoes. If there is no groove at any part of the shoes, replace the clutch shoes.

Clutch shoe thickness "C"

Service limit: No groove at any part



99906-32001

Clutch Wheel

Inspect the clutch wheel for any abnormal surface damage. Measure the inside diameter of the clutch wheel. If the measurement exceeds the service limit, replace the clutch wheel with a new one.

Clutch wheel I.D.

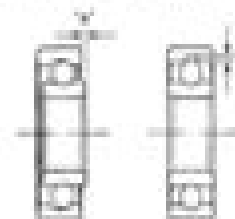
Service limit: 140.5 mm (5.53 in)



99906-32001

V-belt Inner Cover Bearing

Rotate the inner race by finger to inspect for abnormal play, noise and smooth rotation. If there is anything unusual, replace the bearing with a new one.



99906-32001

One Way Clutch

- 1) Install the one way clutch (1) into the clutch wheel.

NOTE

When installing the one way clutch (1) into the clutch wheel, make sure that the "OUTSIDE" letter "A" in the one way clutch faces to the clutch wheel.



99906-32001

2015 Suzuki King Quad 400 Service Manual

Ying Liu



2015 Suzuki King Quad 400 Service Manual:

This book delves into 2015 Suzuki King Quad 400 Service Manual. 2015 Suzuki King Quad 400 Service Manual is an essential topic that needs to be grasped by everyone, ranging from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into 2015 Suzuki King Quad 400 Service Manual, encompassing both the fundamentals and more intricate discussions.

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Table of Contents 2015 Suzuki King Quad 400 Service Manual

1. Understanding the eBook 2015 Suzuki King Quad 400 Service Manual
 - The Rise of Digital Reading 2015 Suzuki King Quad 400 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2015 Suzuki King Quad 400 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an eBook 2015 Suzuki King Quad 400 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2015 Suzuki King Quad 400 Service Manual
 - Personalized Recommendations
 - 2015 Suzuki King Quad 400 Service Manual User Reviews and Ratings
 - 2015 Suzuki King Quad 400 Service Manual and Bestseller Lists
5. Accessing 2015 Suzuki King Quad 400 Service Manual Free and Paid eBooks
 - 2015 Suzuki King Quad 400 Service Manual Public Domain eBooks
 - 2015 Suzuki King Quad 400 Service Manual eBook Subscription Services
 - 2015 Suzuki King Quad 400 Service Manual Budget-Friendly Options
6. Navigating 2015 Suzuki King Quad 400 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 2015 Suzuki King Quad 400 Service Manual Compatibility with Devices
 - 2015 Suzuki King Quad 400 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 2015 Suzuki King Quad 400 Service Manual
 - Highlighting and Note-Taking 2015 Suzuki King Quad 400 Service Manual
 - Interactive Elements 2015 Suzuki King Quad 400 Service Manual

8. Staying Engaged with 2015 Suzuki King Quad 400 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 2015 Suzuki King Quad 400 Service Manual
9. Balancing eBooks and Physical Books 2015 Suzuki King Quad 400 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2015 Suzuki King Quad 400 Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 2015 Suzuki King Quad 400 Service Manual
 - Setting Reading Goals 2015 Suzuki King Quad 400 Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 2015 Suzuki King Quad 400 Service Manual
 - Fact-Checking eBook Content of 2015 Suzuki King Quad 400 Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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