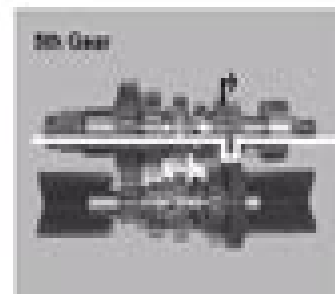
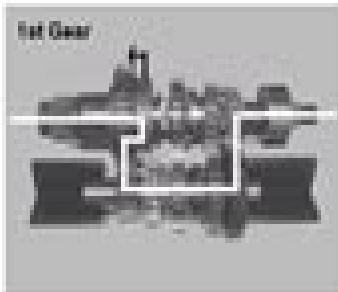


POWER DELIVERY



TRANSMISSION REMOVAL

1. The transmission, oil pump, or crankshaft can be removed individually for service. Refer to page 4-4 for oil pump removal procedure.



2. Remove the countershaft bearing ball and washer (A).



3. Remove shift fork shafts (B).
4. Disengage shift forks from the grooves in the shift drum.
5. Remove shift drum and fork one piece at a time.
6. Remove main shaft and counter shaft from the crankcase.

The mainshaft 4th gear may slide off and lay on the clutch shaft when the mainshaft is removed. Lift the gear out of the case and put it with the main shaft in order to keep all parts together for assembly.



2015 Victory Touring Cruiser Service Manual

Lauren Gardner



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