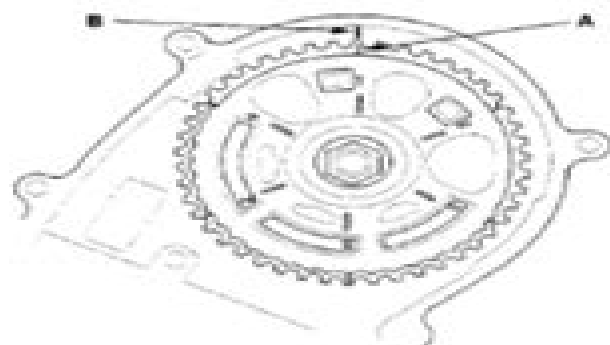


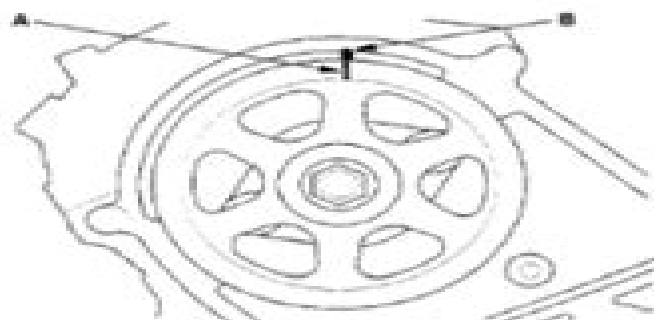


4. Set the camshaft pulleys to TDC by aligning the TDC marks (A) on the camshaft pulleys with the pointers (B) on the back covers.

FRONT

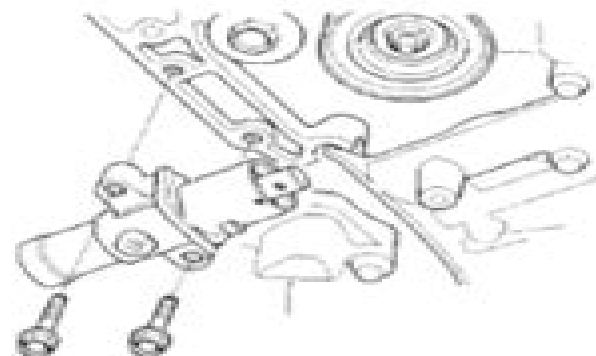


REAR

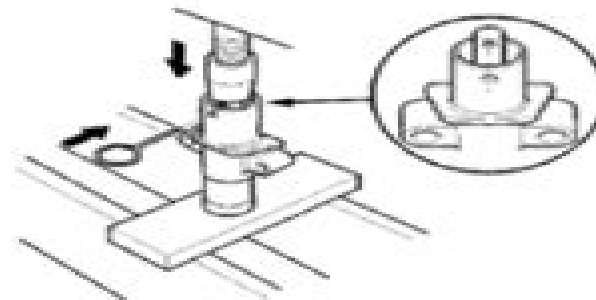


5. Remove the battery clamp bolt from the back cover.

6. Remove the auto-tensioner.



7. Align the holes on the rod and the housing of the auto-tensioner.



8. Use a hydraulic press to slowly compress the auto-tensioner. Insert a 2.0 mm (0.08 in.) pin through the housing and the rod.

NOTE: The compression pressure should not exceed 5,800 N (1,000 kgf, 2,200 lbf).

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