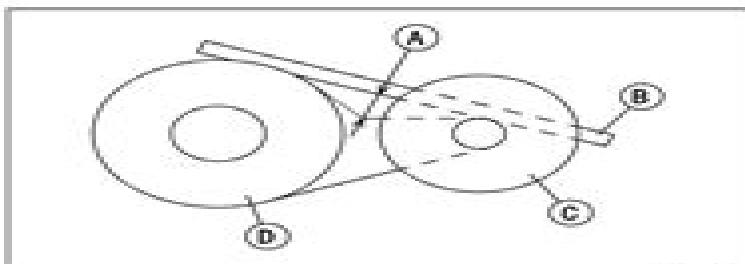


■ **NOTE:** Make sure the belt is at the top of the driven pulley (A) before checking belt deflection.



2. Place a straightedge (B) on top of the belt between the drive clutch (C) and the driven pulley (D); then using a ruler, check the belt deflection (A). Use a maximum force of 6 kg (13 lb) on the ruler. Standard belt deflection is 22-27 mm (0.87-1.06 in.).



■ **NOTE:** If belt deflection is out of specifications, proceed to step 3. If belt deflection is within specifications, proceed to step 8.

3. Using an appropriate holder, hold the driven pulley; then remove the driven pulley nut and the driven pulley.



4. Disassemble the driven pulley. See Section 3, Servicing Right-Side Components, steps 1-5.
5. Remove the shims (A) and measure the shim pack thickness.



6. Increase the shim pack thickness to increase belt deflection and decrease the shim pack thickness to decrease belt deflection.

■ **NOTE:** For each 0.1 mm (0.004 in.) of shim pack change, belt deflection will change by approximately 1.45 mm (0.057 in.). Shims are available in the following sizes: 0.6 mm (0.024 in.), 0.8 mm (0.031 in.), 1.0 mm (0.039 in.), and 1.4 mm (0.055 in.).

7. Assemble the driven pulley (see Section 3, Servicing Right-Side Components, steps 1-5); then install the driven pulley, V-belt, and drive clutch and verify that belt deflection is within specifications.
8. Check the position of the Belt Failure Detection Switch (A) and reset to the ON position (B).

2

8 Arctic Cat 400 4x4 Service Manual

Michael Rajnik



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