

Figure 3-19: Crankshaft Rotating Wrench

- 1. Tata
- 2. Spring cap

Figure 3-18. Removing Spring Cap Retainer

Collague upper and lower pusheod covers.

MOTE

Do not attempt to rotate the crankshaft by placing a socket on the crankshaft or companisating sprocket bolt.

- When removing the rocker arm support plate, both lifters must be on the base circle (lowest position) of the cam. Rotate the crankshaft using one of the methods presented below.
 - a. With primary cover installed: Remove spork plugs. With the rear wheel caised, place the transmission in sixth gear and rotate rear wheel backward until the base circle is found.
 - With primary cover removed: Ramove spork plugs. Place the transmission in neutral. Using a large socket on the compensating sprouker retainer, retake counterclockwise until the base circle is found.
 - See Figure 3-19. With angine mounted in engine stand: Install CRANCSHAFT ROTATING WHENCH (Part No. HO-48283) on sprochet shaft and rotate counterstockwise with the base circle is found.
- 4. Rotate engine until piston is at TDC of compression stroke.

AVOIDE

Breather baffle assembly is manufactured with gashets attached. Any time the breather is disassembled, the baffle assembly must be replaced with a **new** assembly.

 See Figure 3-20. Remove breather assembly (arrow) and litter element from the rocker arm support plate. For

- inspection and repair information, see 3.17 BREATHER ASSEMBLY.
- Loosen the four rocker arm support plate botts 1.4 turn at a lime in the sequence shows. Remine the nocker arm support sizes botts with that weathers.
- Remove the nocker arm support plate assembly. For inspection and sepair information, see 3.18 ROCKER ARM SUPPORT PLATE.
- See Figure 3-21. Remove and discard breather O-ring from rocker housing.

AND THE

If the other cylinder also requires service, find the care base circle for that cylinder before disassembling.

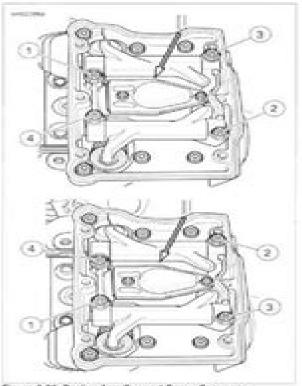


Figure 3-29. Rocker Arm Support Screw Sequence

8 Flstn Repair Manual

David K. Wright

8 Flstn Repair Manual:

Donny's Unauthorized Technical Guide to Harley Davidson 1936 to Present Donny Petersen, 2008-12-30 Donny is the Winner of the 2012 International Book Awards Donny Petersen offers the real deal in performancing your Harley Davidson Twin Cam Graphics pictures and charts guide the reader on a sure footed journey to a thorough H D Twin Cam performance understanding Petersen's insight makes technical issues understandable even for the novice Donny simply explains what unfailingly works in performancing the Twin Cam This is the second volume of Petersen's long awaited Donny s Unauthorized Technical Guide to Harley Davidson 1936 to Present This twelve volume series by the dean of motorcycle technology examines the theory design and practical aspects of Twin Cam performance Donny studied privately with Harley Davidson engineers having worked on Harleys for over 35 years He founded Toronto s Heavy Duty Cycles in 1974 North America's premier motorcycle shop Donny has ridden hundreds of performanced Shovels Evos and Twin Cams across four continents doing all of his own roadside repairs He has acquired his practical knowledge the hard way Donny has the privilege of sharing his performance secrets the easy way Donny will walk you through detailed performancing procedures like headwork turbo supercharging nitrous big inch Harleys and completing simple hop up procedures like air breathers exhausts and ignition modifications Donny Petersen feels honored to share the wealth of his motorcycle knowledge and technical expertise Harley-Davidson Big Twins Owners Workshop Manual Curt Choate, Tom Schauwecker, John Harold Haynes, 1999 Harley Davidson Big Twins 1970 99 Shop Manual Haynes Sftbd 8 1 4x 1 3 4 224 pgs 536 b w ill

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