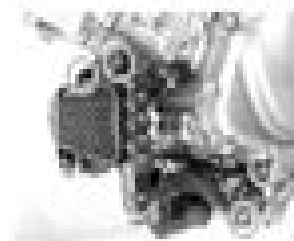


- When fitting the spark plug caps (1), the triangle marks (2) on the water-proof covers should be faced to each cylinder exhaust side.
- Route wiring/harness, cables and hoses properly. (C/P 3-14)



- Install the oil cooler. (C/P 3-22)



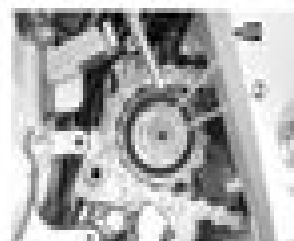
- Install the engine sprocket and the washer.
- Apply a small quantity of THREAD LOCK to the drive shaft thread portion.

19000-32000 THREAD LOCK "1047"

- Tighten the engine sprocket nut (2) to the specified torque.

Engine sprocket nut: 145 N·m (10.5 kgf·m, 105 lb·ft)

- Bend the lock washer.



- Adjust the drive chain slack. (C/P 3-24)
- Tighten the rear axle nut to the specified torque.

Rear axle nut: 100 N·m (10.0 kgf·m, 72.5 lb·ft)

- Install the collar pin. (For 6-40, 25, 30)



- Apply SUZUKI SUPER GREASE to the clutch push rod and metal A.

19000-20000 SUZUKI SUPER GREASE "A" (USA)
19000-20010 SUZUKI SUPER GREASE "A" (Others)



- Install the clutch cable to the generator cover temporarily.

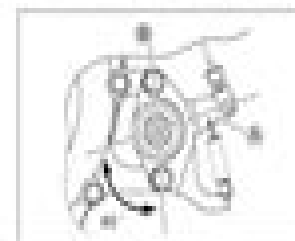


- Apply SUZUKI MOLY PASTE to the clutch release.

19000-20140 SUZUKI MOLY PASTE



- Assemble the clutch release so that the lever arm (A) will be angle of 90-degree with axle (B).
- Adjust the clutch cable play. (C/P 3-18)



NOTE

After installing the clutch release, make sure that there is clear space between the clutch cable end and the driveshaft end.



- Adjust the gearshift lever height. (C/P 3-19)

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Table of Contents 2007 Suzuki Sv650 Manual

1. Understanding the eBook 2007 Suzuki Sv650 Manual
 - The Rise of Digital Reading 2007 Suzuki Sv650 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2007 Suzuki Sv650 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2007 Suzuki Sv650 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2007 Suzuki Sv650 Manual
 - Personalized Recommendations
 - 2007 Suzuki Sv650 Manual User Reviews and Ratings
 - 2007 Suzuki Sv650 Manual and Bestseller Lists
5. Accessing 2007 Suzuki Sv650 Manual Free and Paid eBooks
 - 2007 Suzuki Sv650 Manual Public Domain eBooks
 - 2007 Suzuki Sv650 Manual eBook Subscription Services

- 2007 Suzuki Sv650 Manual Budget-Friendly Options
- 6. Navigating 2007 Suzuki Sv650 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 2007 Suzuki Sv650 Manual Compatibility with Devices
 - 2007 Suzuki Sv650 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 2007 Suzuki Sv650 Manual
 - Highlighting and Note-Taking 2007 Suzuki Sv650 Manual
 - Interactive Elements 2007 Suzuki Sv650 Manual
- 8. Staying Engaged with 2007 Suzuki Sv650 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 2007 Suzuki Sv650 Manual
- 9. Balancing eBooks and Physical Books 2007 Suzuki Sv650 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2007 Suzuki Sv650 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 2007 Suzuki Sv650 Manual
 - Setting Reading Goals 2007 Suzuki Sv650 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 2007 Suzuki Sv650 Manual
 - Fact-Checking eBook Content of 2007 Suzuki Sv650 Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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