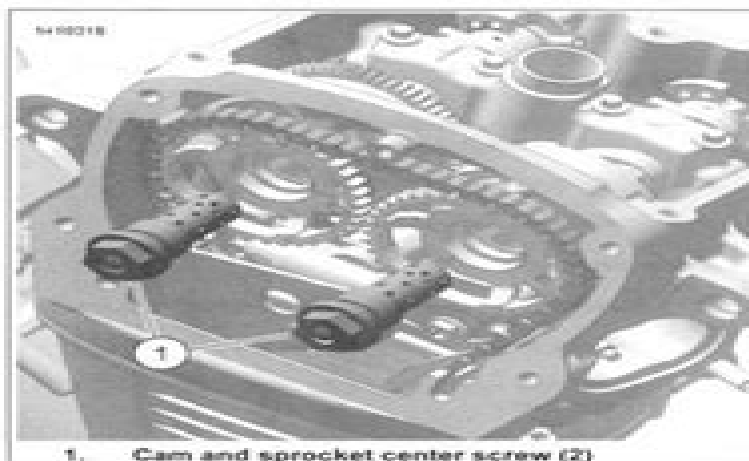




1. Cam and sprocket center screw (2)
Figure 4-28. Cam and Sprocket Center Screw

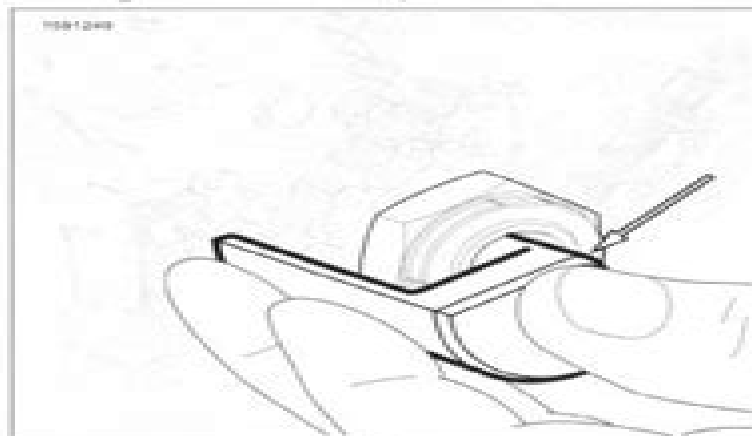
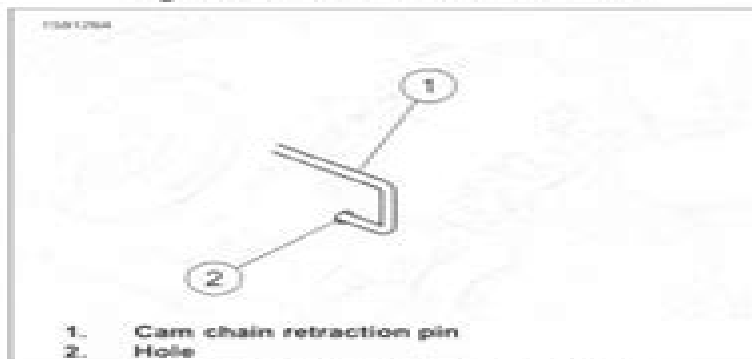
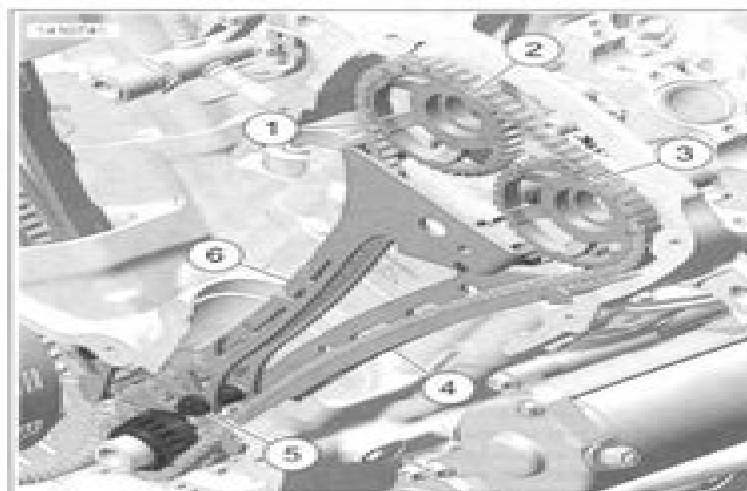


Figure 4-29. Cam Chain Retention Tool



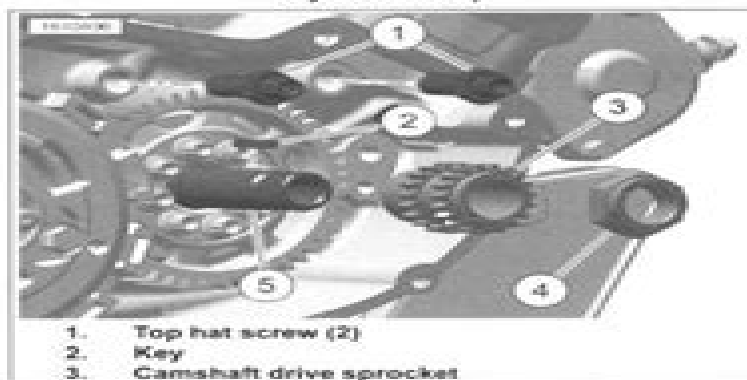
1. Cam chain retraction pin
2. Hole

Figure 4-30. Cam Chain Retraction Pin



1. Timing chain
2. Intake sprocket
3. Exhaust sprocket
4. Fixed chain guide assembly
5. Screw
6. Dynamic chain guide assembly

Figure 4-31. Sprockets and Chain (Section view of front cylinder head)



1. Top hat screw (2)
2. Key
3. Camshaft drive sprocket

Figure 4-32. Top Hat Screw and Camshaft Drive Sprocket

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bs en iso 1302 2002 geometrical product specifications gps indication of surface texture in technical product documentation for notes on surface roughness use link surface roughness notes the symbol indicates the surface finish requirements and shows a machining allowance requirement of 3mm on all surfaces

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let s take a look how the jis defines each type of plating such as chrome plating and zinc plating the jis defines the types grades and symbols for electro galvanizing as shown in the table below

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1 positions of auxiliary symbols for surface symbol a surface roughness value cut off value or reference length machining method grain direction surface undulation etc are indicated around the surface symbol as shown in fig 1 below fig 1 positions of auxiliary symbols

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surface symbol symbol indicating a surface where removal processes are prohibited symbol indicating a surface that requires a removal process examples of indicating the ra upper limit a b c example of indicating grain direction examples of indicating ra upper limit and lower limit a b examples of indicating the machining method

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jan 6 2021 the basic surface finish symbol is a check mark with the point resting on the surface to be specified variations of

this symbol provide additional instructions as described in the table below figure 5 surface finish symbols basics

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surface finish symbols you can specify the surface texture of a part face by using a surface finish symbol you can select the face in a part assembly or drawing document surface finish symbols are formed by combining the symbol and lay direction direction of lay

surface finish propertymanager 2021 solidworks help - Mar 13 2023

to open the surface finish propertymanager do one of the following insert a new surface finish symbol click surface finish on the annotation toolbar or click insert annotations surface finish symbol select an existing surface finish symbol

surface finish surface roughness it s indications symbols - Aug 18 2023

may 12 2020 it is suggested to indicate the surface roughness on drawing by symbols the bis recommended symbols for indicating the surface finish are shown in table a for the roughness values greater than 25µm the symbol is used for roughness value less than 25µm the equilateral triangular symbol is used

toolbox surface finish symbols dialog box 2022 draftsight - Feb 12 2023

use the toolbox surface finish symbol dialog box to configure the surface finish symbols you add to drawings to open the toolbox surface finish symbols dialog box do one of the following click surface finish symbols mechanical toolbox toolbar

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may 28 2023 the surface finish symbol standards refer to the internationally recognized guidelines and conventions for representing surface finishes on engineering drawings there are mainly two standards iso 1302 asme y14 36 you can follow the above standards when you need to use surface finishing symbols for your drawings

understanding surface roughness symbols keyence america - Jun 16 2023

understanding surface roughness symbols symbols that indicate the surface texture of machined and structural parts are used in industrial diagrams the pictorial representation using these symbols is defined in iso 1302 2002 this section will explain how to write these symbols to indicate surface textures terminology explanation