

30. What is the required minimum preheat for welding 2-1/2 inches thick A572 grade 42 using the GMAW process?
- A. 50°F
 - B. 150°F
 - C. 225°F
 - D. 300°F
 - E. none of the above
31. Which of the following is an approved electrode for welding ASTM A514 steel 1 ½ inches thick using SMAW.
- A. E8015-X
 - B. E100018M
 - C. E11018M
 - D. E7018
 - E. ASTM A 514 steel is not a code approved material
32. Who is responsible for the qualification of procedures?
- A. welder
 - B. independent test lab
 - C. quality control manager
 - D. manufacturer or contractor
 - E. owner
33. For procedure qualification using a 3/8 inch thick plate test coupon, what test specimens are required for a complete joint penetration groove weld?
- A. 1 tensile, 2 face bends, 2 root bends
 - B. 2 tensiles, 1 face bend, 1 root bend
 - C. 2 tensiles, 4 side bends
 - D. 2 tensiles, 2 face bends, 2 root bends
 - E. Both C & D above
34. When two 3/8 inch thick plates are joined in a lap joint configuration, what is the maximum size fillet weld that can be specified on the plate edges?
- A. 3/8 inch
 - B. 1/4 inch
 - C. 3/16 inch
 - D. 5/16 inch
 - E. none of the above

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Clemens Wendtner



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