

Test data of valve seat rings

Number	Designation			Engine 904, 905/ 906/907/909/910 /911/921/922, 906, 910/911/920/ 921/922/923/940 /941	Engine 904, 906/923
9005.30-N-1006-038	Valve seat angle at valve seat ring (C)	Inlet	" $\angle$	20	20
		Exhaust	" $\angle$	45	45
		Fig. see		—	—
9005.30-N-1007-038	Valve seat width at valve seat ring (F)	Inlet	mm	1.5-2.5	1.5-2.5
		Exhaust	mm	1.8-3.0	1.8-3.0
		Fig. see		—	—
9005.30-N-1011-038	Inlet valve seat surface at valve seat ring machining dimension (H) related to valve seat surface (G) (G)	Dim. G	mm	31.0	31.0
		Dim. H	mm	4.2-4.4	4.2-4.4
9005.30-N-1012-038	Exhaust valve seat surface at valve seat ring machining dimension (H) related to valve seat surface (G) (G)	Dim. G	mm	35.0	35.0
		Dim. H	mm	4.3-4.5	4.3-4.5



001 589 53 21 00

Dial gauge



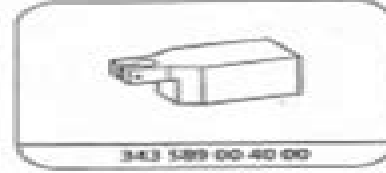
343 589 02 21 00

Dial gauge holder



102 589 00 23 00

Drill



343 589 00 40 00

Dial gauge holder



365 589 00 63 00

Valve seat turning kit

Commercially available tools (see Workshop Equipment Manual)

Number	Designation	Make (e.g.)	Order number
W458.30-Z-1010-05A	Inspection kit for valve seats	Hunger D-81309 München 70	216 60 300
W458.30-Z-1001-04A	Valve removal tool	Model K2000 Hunger D-81309 München	221 60 200

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Table of Contents Ton Franna Operators Manual

1. Understanding the eBook Ton Franna Operators Manual
 - The Rise of Digital Reading Ton Franna Operators Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ton Franna Operators Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ton Franna Operators Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ton Franna Operators Manual
 - Personalized Recommendations
 - Ton Franna Operators Manual User Reviews and Ratings
 - Ton Franna Operators Manual and Bestseller Lists

5. Accessing Ton Franna Operators Manual Free and Paid eBooks
 - Ton Franna Operators Manual Public Domain eBooks
 - Ton Franna Operators Manual eBook Subscription Services
 - Ton Franna Operators Manual Budget-Friendly Options
6. Navigating Ton Franna Operators Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Ton Franna Operators Manual Compatibility with Devices
 - Ton Franna Operators Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ton Franna Operators Manual
 - Highlighting and Note-Taking Ton Franna Operators Manual
 - Interactive Elements Ton Franna Operators Manual
8. Staying Engaged with Ton Franna Operators Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ton Franna Operators Manual
9. Balancing eBooks and Physical Books Ton Franna Operators Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ton Franna Operators Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Ton Franna Operators Manual
 - Setting Reading Goals Ton Franna Operators Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Ton Franna Operators Manual
 - Fact-Checking eBook Content of Ton Franna Operators Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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