

CIRCULATING WATER PUMP

REMOVAL - 4, 6 and 8 - CYLINDER (Figures 1 and 2)

Remove water pump and hose. Lower engine. Remove water pump from drive shaft. (Figure 1)



Figure 1. Water Pump Location - 4 and 6-Cylinder

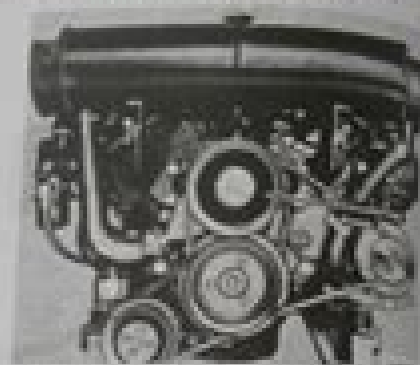


Figure 2. Water Pump Location - 8-Cylinder

1. Remove pulley mounting bolts and remove pulley.
2. Remove pump to cylinder block bolts and remove pump and oil pan from engine.

CLEANING and INSPECTION

Remove mounting surface of water pump and hose.

Inspect back casting surface of water pump, mounting and inspect for cracks, wear, etc.

Inspect mounting and damaged surfaces. If water pump housing is damaged beyond repair, replace the entire water pump.

INSTALLATION

Install water pump on cylinder block, drive timing and pump to block pulley. Tighten bolts to specifications.

1. Connect hose and E2 cooling system.
2. Connect drive belt and tighten adjustment until belt is tight.
3. Adjust drive belt to specifications.
4. Run engine and check for leaks.

DRAINING INSTRUCTIONS MERCURISER "60" with FRESH WATER COOLING

DRAINING FRESH WATER SECTION of COOLING SYSTEM

1. Remove sea water section.

CAUTION: Sea water is corrosive and can cause damage to the engine. Do not allow sea water to enter the engine. If it does, flush the engine with fresh water immediately.

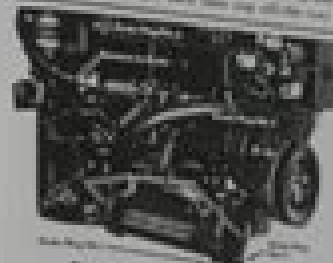


Figure 1. Drain Plug, Right Side

1. Remove drain plug No. 1 on bottom of sea water section (Figure 1).
2. Remove drain plug No. 2 from 10" after timing (Figure 2).
3. Remove drain plug No. 3 from engine block (Figure 3).
4. If possible, place a container under drain to prevent water from draining into tank.
5. Allow fresh water section to drain through drain plug No. 4 (10-15-15-15) in blocks of plugs, removed and tighten securely. Repeat after sea water filling system.

DRAINING SEA WATER SECTION of COOLING SYSTEM

1. Remove drain plug No. 1 on bottom of sea water section.
2. Remove drain plug No. 2 (10-15-15-15) on bottom of sea water section.



Figure 2. Drain Plug, Left Side

3. Remove drain plug No. 3 on bottom of sea water section.
4. If possible, place a container under drain to prevent water from draining into tank.
5. Allow fresh water section to drain through drain plug No. 4 (10-15-15-15) in blocks of plugs, removed and tighten securely. Repeat after sea water filling system.

DRAINING SEA WATER SECTION of COOLING SYSTEM

NOTE: It will be necessary to remove the sea water section from the engine compartment when it is being removed from the engine.

1. Remove sea water section from engine and remove plugs (Figure 3).
2. Allow water to drain to prevent a vacuum, and avoid the tank (Figure 3).
3. Use both sides of sea water pump with drain plug No. 4 (10-15-15-15) and drain pump to prevent the vacuum.
4. Place wet cloth in position to prevent vacuum.
5. Place the sea water pump in position to prevent vacuum and drain water into tank. Do not use vacuum. Tighten pump section.
6. Remove sea water section from engine.
7. Fill engine compartment with sea water and tighten. Check for leaks.

MAINTENANCE

NOTE: Check water section of cooling system after the engine has been used for several hours. If the water level is low, add fresh water to the tank.

1. It is recommended that water level of sea water section be checked periodically, and water added as needed.
2. If water level is consistently low, water section should be checked for leaks and replaced if necessary.
3. Remove water level in 1" diameter hole in sea water section. If water level is low, add water to the tank. Do not use vacuum. Tighten pump section.



Figure 3. Water Pump, Bellows "60"

1986 Mercruiser Manual

Alan Obin



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MVMA Specifications Form - Passenger Car; Mercury. 1986 ,1985 Bibliography of Nautical Books Alan Obin,2000-02 This is the 15th annual edition of the Bibliography of Nautical Books a reference guide to over 14 000 nautical publications It deals specifically with the year 2000 Ford Tempo & Mercury Topaz Owners Workshop Manual Mike Stubblefield,John Harold Haynes,1987 *The Cumulative Book Index* ,1995 A world list of books in the English language

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