



3. Eliminate:

- Carbon deposit

Use rounded scraper, and wire brush.

NOTE:

Do not use a sharp instrument and avoid damaging or scratching:

- Spark plug threads
- Exhaust port
- Combustion chamber

4. Measure:

- Cylinder head warpage.

Use a Straightedge ① and Feeler Gauge ②.

Under specification → Resurface.

Outer specification → Replace.



Cylinder Head Warp Limit:
Less than 0.025 mm (0.001 in)

**VALVE, VALVE GUIDE, AND VALVE SEAT
Valve Inspection**

1. Eliminate:

- Carbon deposit

Use a 400 – 600 grit wet sandpaper.

2. Check:

- Valve face
- Stem end

Wear/Pitting/Out of specification → Replace.

**Margin Thickness (Service limit)**

①:

Intake 0.7 mm (0.028 in)

Exhaust 0.7 mm (0.028 in)

Beveled ②: 0.50 mm (0.020 in)

Minimum Length (Service limit)

③:

4.0 mm (0.157 in)

3. Inspect:

- Valve stem end

Mushroom shape/Larger diameter than rest of stem → Replace valve, valve guide, and oil seal.

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1. Understanding the eBook 1988 Yamaha Riva 200 Z Service Repair Maintenance Manual
 - The Rise of Digital Reading 1988 Yamaha Riva 200 Z Service Repair Maintenance Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 1988 Yamaha Riva 200 Z Service Repair Maintenance Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1988 Yamaha Riva 200 Z Service Repair Maintenance Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1988 Yamaha Riva 200 Z Service Repair Maintenance Manual
 - Personalized Recommendations
 - 1988 Yamaha Riva 200 Z Service Repair Maintenance Manual User Reviews and Ratings
 - 1988 Yamaha Riva 200 Z Service Repair Maintenance Manual and Bestseller Lists
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- 1988 Yamaha Riva 200 Z Service Repair Maintenance Manual eBook Subscription Services
- 1988 Yamaha Riva 200 Z Service Repair Maintenance Manual Budget-Friendly Options
- 6. Navigating 1988 Yamaha Riva 200 Z Service Repair Maintenance Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 1988 Yamaha Riva 200 Z Service Repair Maintenance Manual Compatibility with Devices
 - 1988 Yamaha Riva 200 Z Service Repair Maintenance Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1988 Yamaha Riva 200 Z Service Repair Maintenance Manual
 - Highlighting and Note-Taking 1988 Yamaha Riva 200 Z Service Repair Maintenance Manual
 - Interactive Elements 1988 Yamaha Riva 200 Z Service Repair Maintenance Manual
- 8. Staying Engaged with 1988 Yamaha Riva 200 Z Service Repair Maintenance Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1988 Yamaha Riva 200 Z Service Repair Maintenance Manual
- 9. Balancing eBooks and Physical Books 1988 Yamaha Riva 200 Z Service Repair Maintenance Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1988 Yamaha Riva 200 Z Service Repair Maintenance Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 1988 Yamaha Riva 200 Z Service Repair Maintenance Manual
 - Setting Reading Goals 1988 Yamaha Riva 200 Z Service Repair Maintenance Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 1988 Yamaha Riva 200 Z Service Repair Maintenance Manual
 - Fact-Checking eBook Content of 1988 Yamaha Riva 200 Z Service Repair Maintenance Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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