

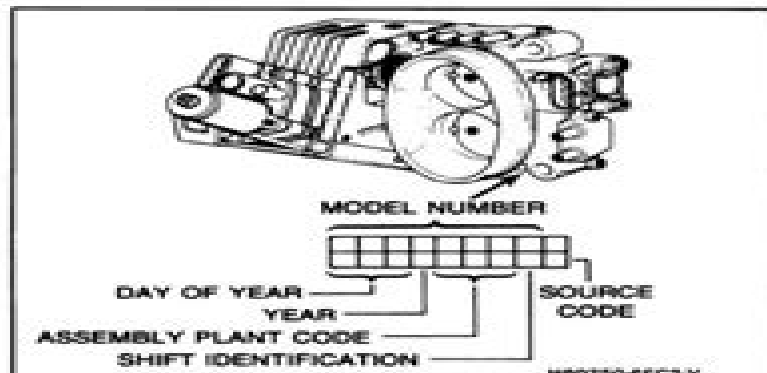


Figure 6E-C2-17 Throttle Body Identification

6. Throttle body and gasket(s) from upper intake manifold and/or throttle heater. Discard gasket(s)

**Clean**

- Gasket surface on upper intake manifold, throttle heater and throttle body assembly.

**Install or Connect**

1. New flange gasket(s)
2. Four throttle body attaching bolts

**Tighten**

- Attaching bolts alternately to 20 N·m (15 lbs. ft.)
3. Throttle, TV and cruise control cables
 4. Vacuum lines
 5. ISC and TPS electrical connectors
 6. Air inlet duct

IDLE SPEED CONTROL (ISC)

Refer to Figure 6E-C2-19

**Remove or Disconnect**

1. Electrical connector
2. ISC attaching nuts and lock washers
3. ISC assembly from mounting bracket

**Important**

The ISC motor is calibrated at the factory and **NO ATTEMPT** should be made to disassemble the unit. **DO NOT IMMERSE THE ISC IN ANY TYPE OF CLEANER AND ALWAYS REMOVE BEFORE THROTTLE BODY CLEANING AND SERVICING** of components. Immersion in cleaner will damage the ISC unit.

**Install or Connect**

1. Position ISC to the mounting bracket

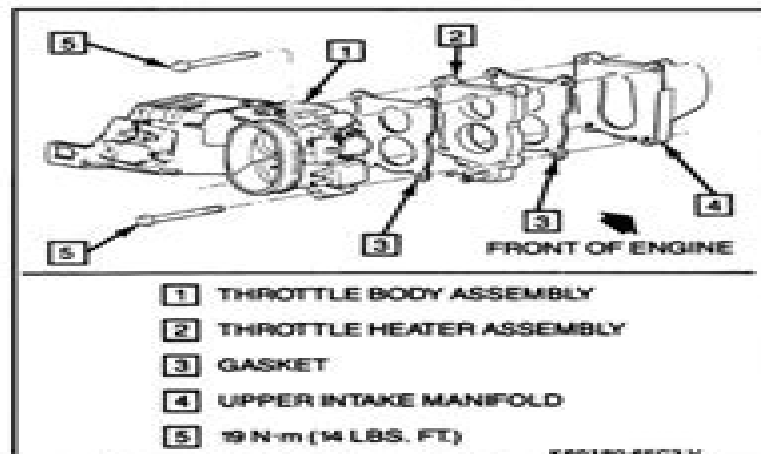


Figure 6E-C2-18 Throttle Body and Heater

2. Lock washers and attaching nuts

3. Electrical connector

**Tighten**

- Attaching nuts to 3.7 N·m (33 lbs. in.)

**Adjust**

1. Adjust ISC motor as described in "Minimum Air, Throttle Position Sensor and ISC Motor Adjustments."

THROTTLE POSITION SENSOR (TPS)

Refer to Figure 6E-C2-19

**Remove or Disconnect**

1. Electrical connector
2. Two TPS attaching screws and retainers
3. Throttle position sensor

**Install or Connect**

1. With both throttle valves in the normal closed idle position, install the Throttle Position Sensor on the throttle body assembly, making sure the TPS pickup lever engages the TPS drive lever on the throttle shaft.
2. Install two new TPS attaching screws with retainers. **DO NOT** tighten screws until TPS is adjusted.
3. Electrical connector.

**Adjust**

1. See "Minimum Air, Throttle Position Sensor and ISC Motor Adjustments".

1989 Cadillac Allante Service Information Manual

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1. Understanding the eBook 1989 Cadillac Allante Service Information Manual
 - The Rise of Digital Reading 1989 Cadillac Allante Service Information Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 1989 Cadillac Allante Service Information Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1989 Cadillac Allante Service Information Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1989 Cadillac Allante Service Information Manual
 - Personalized Recommendations
 - 1989 Cadillac Allante Service Information Manual User Reviews and Ratings
 - 1989 Cadillac Allante Service Information Manual and Bestseller Lists

5. Accessing 1989 Cadillac Allante Service Information Manual Free and Paid eBooks
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 - 1989 Cadillac Allante Service Information Manual Budget-Friendly Options
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 - 1989 Cadillac Allante Service Information Manual Compatibility with Devices
 - 1989 Cadillac Allante Service Information Manual Enhanced eBook Features
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 - Adjustable Fonts and Text Sizes of 1989 Cadillac Allante Service Information Manual
 - Highlighting and Note-Taking 1989 Cadillac Allante Service Information Manual
 - Interactive Elements 1989 Cadillac Allante Service Information Manual
8. Staying Engaged with 1989 Cadillac Allante Service Information Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1989 Cadillac Allante Service Information Manual
9. Balancing eBooks and Physical Books 1989 Cadillac Allante Service Information Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1989 Cadillac Allante Service Information Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 1989 Cadillac Allante Service Information Manual
 - Setting Reading Goals 1989 Cadillac Allante Service Information Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 1989 Cadillac Allante Service Information Manual
 - Fact-Checking eBook Content of 1989 Cadillac Allante Service Information Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

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- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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