

Snap Ring

Connecting Rod

Connecting Rod
Bearing

Connecting Rod
Cap

Water Drain Cock
25 (255, 18)

See page EM-128

1st 25 (250, 18)
2nd Turn 90°

Knock Sensor

20 (204, 15)

Knock Sensor

10 (102, 7)

Knock Sensor Wire

Engine Rear Oil
Seal Retainer

10 (102, 7)

Oil Seal

x5

Water Drain Cock
25 (255, 18)

9.0 (92, 80 in.-lb/f)

Oil Nozzle

9.0 (92, 80 in.-lb/f)

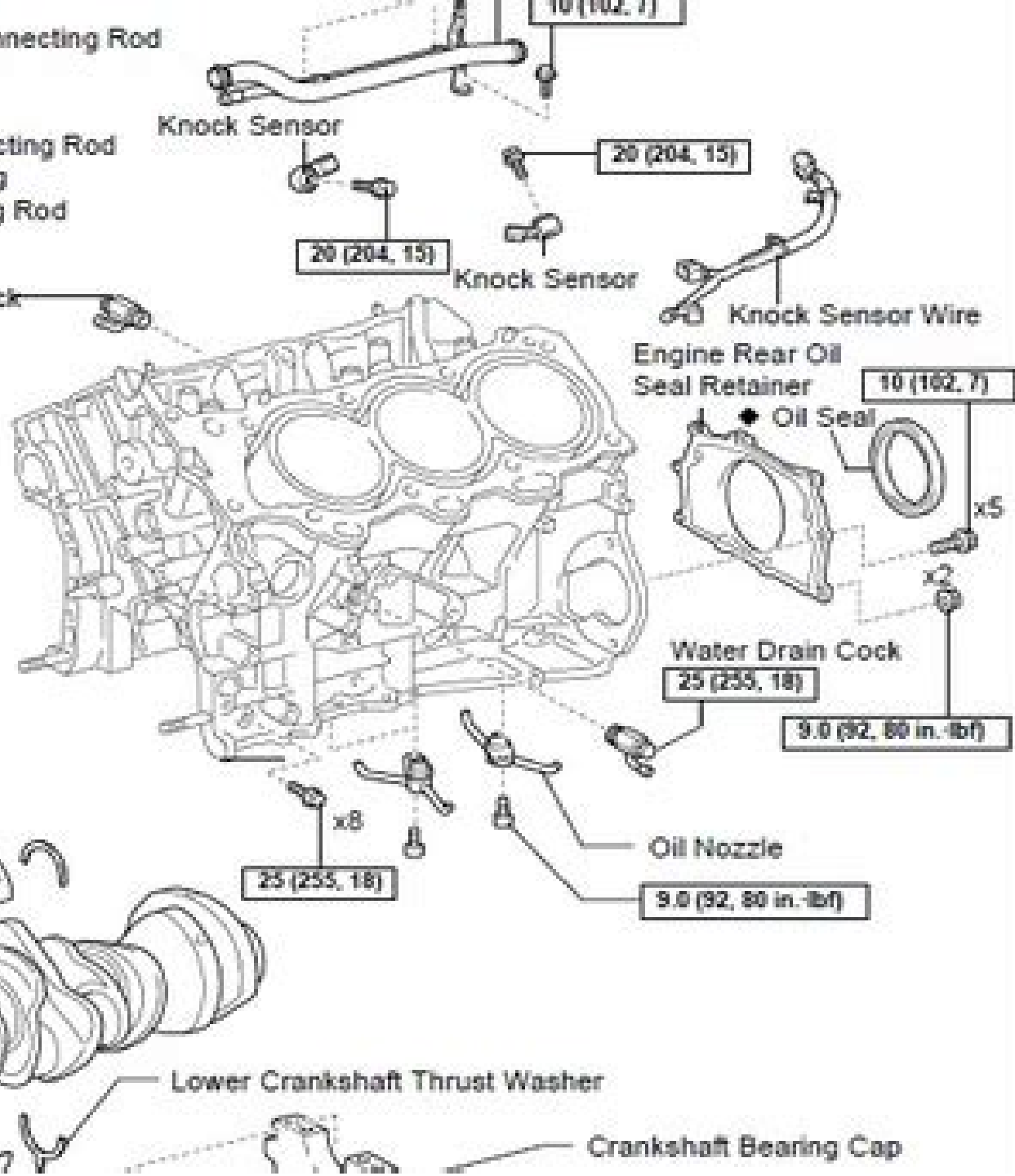
Crankshaft Bearing

Upper Crankshaft
Thrust Washer

Crankshaft

Lower Crankshaft Thrust Washer

Crankshaft Bearing Cap



1gr Fe Engine Manual

**General Motors-Holden's Automotive
Ltd. Service Department**

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located on the right side of the light blue bar.

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