



Remove the gear holder from the bottom of the two gears and insert it between them on top. Use a new tabbed lock washer. Torque the primary drive gear nut to specification with a 27 mm socket. Bend the tab washer in place carefully, using a punch and hammer.

(Specification for primary drive nut torque is 75 Nm or 54 ft-lb)

Remove the gear holder.

Install the alternator flywheel. See the [Left Side Engine Components](#) topic for more information.

Install the clutch. See the [Clutch Installation](#) for more information.

Install the right crankcase cover. See the [Right Side Engine Components Installation](#) topic for more information.

2009 Yamaha Yz250f Y Service Repair Manual

Alan Ahlstrand



2009 Yamaha Yz250f Y Service Repair Manual:

Yamaha YZ & WR 4-stroke Motocross & Off-road Bikes Alan Ahlstrand,2008 Clymer Yamaha YZ125-490, 1985-1990 Penton Staff,1994-03-01 With the help of the Clymer Yamaha YZ125 490 1985 1990 Repair Manual in your toolbox you will be able to maintain service and repair your motorcycle to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too The specific BMW R1200 models covered by this manual are Yamaha YZ125 1985 1987 Yamaha YZ250 1985 1987 Yamaha YZ490 1985 1990 Yamaha XJ900S Diversion Service & Repair Manual Matthew Coombs,2000 **Clymer Yamaha XJ550, XJ600 & FJ600 1981-1992** Penton Staff,1996-03-01 With the help of the Clymer Yamaha XJ550 XJ600 FJ600 1981 1992 Repair Manual in your toolbox you will be able to maintain service and repair your motorcycle to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too **Yamaha XVS650 & 1100 (Drag Star, V-Star) '97 to '11** Editors of Haynes Manuals,2016-05-01 Complete coverage for your Yamaha XVS650 and 1100 V Star Drag Star covering XVS650 650A 650S for 1998 2011 and 1100 Drag Star and V Star models for 1999 to 2009 Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Color spark plug diagnosis **Yamaha XJ6 & FZ6R, '09-'15** Haynes Publishing,2016-05-15 Complete coverage

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