

REMOVING THE PISTON AND PISTON RING

1. Remove:

- Piston pin clip "1"
- Piston pin "2"
- Piston "3"

TIP

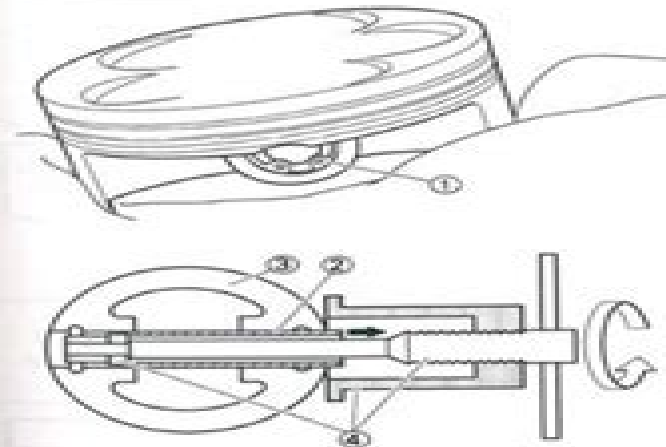
- Put identification marks on each piston head for reference during reinstallation.
- Before removing each piston pin, deburr the clip groove and pin hole area. If the piston pin groove is deburred and the piston pin is still difficult to remove, use the piston pin puller set "4".



Piston pin puller set:
YU-1304/90890-01304

NOTICE

Do not use a hammer to drive the piston pin out.

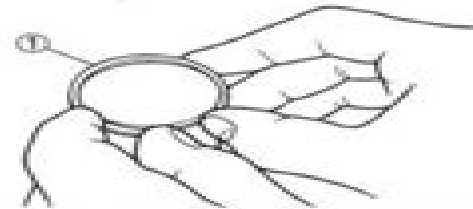


2. Remove:

- Piston ring "1"

TIP

Spread the end gaps apart while at the same time lifting the piston ring over the top of the piston crown, as shown in the illustration.



CHECKING THE CYLINDER AND PISTON

1. Inspect:

- Cylinder and piston walls
Vertical scratches → Replace cylinder and piston.

2. Measure:

- Piston-to-cylinder clearance

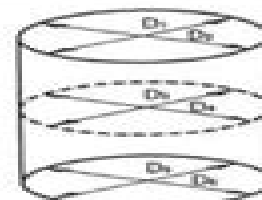
Measurement steps:

- Measure the cylinder bore "C" with a cylinder bore gauge.

TIP

Measure the cylinder bore "C" in parallel to and at right angles to the crankshaft. Then, find the average of the measurements.

Cylinder bore "C"	95.00–95.01 mm (3.7402–3.7406 in)
Taper limit "T"	0.05 mm (0.002 in)
Out of round "R"	0.05 mm (0.002 in)
"C" = Maximum D	
"T" = (Maximum D ₁ or D ₂) - (Maximum D ₅ or D ₆)	
"R" = (Maximum D ₁ , D ₃ or D ₅) - (Minimum D ₂ , D ₄ or D ₆)	



- If out of specification, replace the cylinder, and replace the piston and piston rings as set.

2009 Yamaha Yz450f Owners Service Manual

Michael Hoelscher



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