

Name _____

Date _____



DOUBLE DIGIT ADDITION NO REGROUPING SHEET 1

Remember to add the ones first and then the tens.

$$\begin{array}{r} 1) \quad 20 \\ + 14 \\ \hline \end{array}$$

$$\begin{array}{r} 2) \quad 13 \\ + 11 \\ \hline \end{array}$$

$$\begin{array}{r} 3) \quad 12 \\ + 14 \\ \hline \end{array}$$

$$\begin{array}{r} 4) \quad 21 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 5) \quad 15 \\ + 20 \\ \hline \end{array}$$

$$\begin{array}{r} 6) \quad 41 \\ + 12 \\ \hline \end{array}$$

$$\begin{array}{r} 7) \quad 22 \\ + 14 \\ \hline \end{array}$$

$$\begin{array}{r} 8) \quad 30 \\ + 13 \\ \hline \end{array}$$

$$\begin{array}{r} 9) \quad 42 \\ + 12 \\ \hline \end{array}$$

$$\begin{array}{r} 10) \quad 51 \\ + 14 \\ \hline \end{array}$$

$$\begin{array}{r} 11) \quad 24 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 12) \quad 25 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 13) \quad 32 \\ + 23 \\ \hline \end{array}$$

$$\begin{array}{r} 14) \quad 51 \\ + 20 \\ \hline \end{array}$$

$$\begin{array}{r} 15) \quad 35 \\ + 24 \\ \hline \end{array}$$



2 Digit Addition Games With No Regrouping

Lori L. Wolfe



2 Digit Addition Games With No Regrouping:

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 fields requiring mid and low strength carbon steel plates like floor and bridge building etc production size thickness 4mm
 400mm width 1000mm 4000mm length 4000mm 12500mm production ability 10000 tons per month

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 for grey cast iron 250 bs en gjl 250 en jl1040 chemical composition and properties of european equivalents en for 250
 england bs en gjl 250 en jl1040

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web xlerplate steel s lasercut 250 and 350 steel grades are designed with a modified chemistry and manufacturing process to
 improve laser cutting manufactured to meet relevant australian standards including as nzs 3678 2016 for all the details
 relating to the products and other technical information please download the relevant datasheet

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web 1 introduction of australian steel grade as3678 250 as3678 250 steel plate is equivalent to chinese grade q235b as3678
 250 is an australian grade as is an australian grade 3678 carbon structural steel and 250 is the min yield value 2 as3678 250
 steel plate implementation standard as nzs 3678 2011 3

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 uk bs german din japan jis french 250 a36 4360 43a 17100 st33 g3101 55400 st37 2 st44 2 3 5541 structural 350 a572gr50
 a678 gra a709 gr50 4360 50b 17100 st52 3 g3106

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web 350 a572 345 50 g3101 ss490 gb t 1591 q345 grade min y s min t s min el standard 350l15 grade 250 260 410 22
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400 a572 415 60 gb t 1591 q390 400l15 400l20 400y20 400l40 400y40 450 a572

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web apr 5 2016 home as nzs 3678 2016 current date published 05 04 16 structural steel hot rolled plates floorplates and
slabs specifies requirements for the production and supply of hot rolled structural steel plates and floorplates for
mechanically tested steels analysis only steels and mechanically tested weathering steels

data sheet 250 250l0 250l15 new zealand steel - Jul 31 2023

web 250 250l0 250l15 hot rolled plate revision 2 12 2021 general description hot rolled 250 steel is a structural steel with a
nominal minimum yield strength as specified in the table below with good ductility applications structural applications
standards as nzs 3678 2016 as nzs 1365 1996 20 0mm 20

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web jan 14 2002 the term is sometimes used interchangeably with 250 grade but the two are not the same and purchasers
of mild should be aware that such steel might not meet the requirements of 250 grade in practical terms mild steel generally
refers to any low strength carbon steel with a carbon level less than 0.2 percent

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web general description medium strength structural steel plate product with nominal yield strength of 250 mpa designed
specifically for laser cutting australian standards as nzs 3678 2011 as nzs 1365 1996 typical uses components structural
fabrication laser profiling features benefits

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material and welding standards for structural steel hot rolled plates floor plates and slabs