

PRIMARY CHAIN ADJUSTMENT

See Section 1.7 PRIMARY CHAIN/LUBRICANT, PRIMARY CHAIN ADJUSTMENT.

ADJUSTER SHOE REPLACEMENT

If the nylon adjuster shoe is worn or damaged, replace as follows:

1. Remove the primary chaincase cover. See Section 6.5 PRIMARY CHAINCASE, REMOVAL, steps 1-8.
2. Loosen top center nut from captured bolt of chain tensioner assembly. See Figure 6-1.
3. Lower the chain tensioner assembly until the adjuster shoe just contacts the inner primary housing.

WARNING

Always wear proper eye protection when removing retaining rings. Use the correct retaining ring pliers. Verify that the tips of the pliers are not damaged or excessively worn. Slippage may propel the ring with enough force to cause eye injury.

4. Remove retaining ring from nub and pull adjuster shoe from chain tensioner. Discard adjuster shoe and retaining ring.
5. Slide new adjuster shoe onto chain tensioner. Be sure that the narrow end of the shoe is at the front, the wider end at the rear.

WARNING

Always wear proper eye protection when installing retaining rings. Use the correct retaining ring pliers. Verify that the tips of the pliers are not damaged or excessively worn. Slippage may propel the ring with enough force to cause eye injury.

6. Install new retaining ring onto nub of chain tensioner to lock position of adjuster shoe. Verify that retaining ring is fully seated in the groove.
7. Raise the chain tensioner assembly and then snug the top center nut.
8. Check the primary chain tension. Push on the upper strand to verify that it has free up and down movement midway between the engine compensating sprocket (front) and the clutch sprocket (rear).
9. Measure the free play to be sure that it falls within the range specified for a hot or cold engine:

Table 6-1. Primary Chain Adjustment

(Free Play)	Inches	Millimeters
COLD ENGINE	5/8-7/8 inch	15.9-22.2 mm
HOT ENGINE	3/8-5/8 inch	9.5-15.9 mm

10. If the chain is too tight or too loose, then adjust as follows:

- a. Loosen the top center nut a maximum of two turns and raise or lower the chain tensioner assembly as necessary to obtain the specified free play. See Figure 6-1.

NOTE

As chains stretch and wear, they run tighter at one spot than another. Always adjust the free play at the tightest spot in the chain. Replace the primary chain if it is worn to the point where it cannot be properly adjusted.

CAUTION

Always keep the primary chain properly adjusted. Allowing the chain to run too tight or too loose will result in excessive chain and sprocket wear.

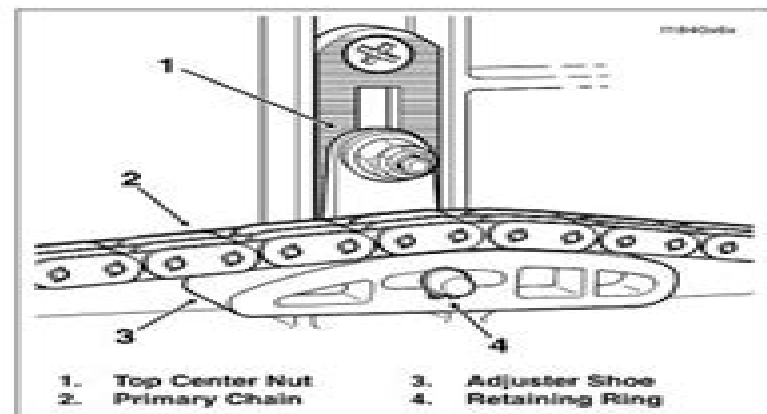


Figure 6-1. Primary Chain Tensioner Assembly

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A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the Causey Enterprises, LLC text.

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