

Accessible Hardware Torque Values

The table below gives correct torque values for various bolts and cap screws. The table lists torques in the U.S. unit of measure (lb-ft), SI metric (Nm) and conventional metric (kg-m). Most hardware used is high-strength (note dashes on hex. heads).

The types of bolts and cap screws are identified by head markings as follows:

Plain Head: regular machine bolts and cap screws.

3-Dash Head: tempered steel high-strength bolts and cap screws.

6-Dash Head: tempered steel extra high-strength bolts and cap screws.

Machine bolts and cap screws 7/16-inch (22.2 mm) and larger are sometimes formed hot rather than cold, which accounts for the lower torque.

RECOMMENDED TORQUE - CONRAD AND FINEC THREADS									
BOLT CORRECTOR	PLAIN HEAD			THREE DASHES			SIX DASHES		
									
	LB-FT	Nm	kg-m	LB-FT	Nm	kg-m	LB-FT	Nm	kg-m
1/4"	407-5500	407-5500	407-5500	15	14	1	14	14	1
5/16"	407-5500	407-5500	407-5500	20	27	3	35	41	4
3/8"	407-5500	407-5500	407-5500	30	47	6	50	58	7
7/16"	55	47	5	55	75	10	80	100	13
1/2"	95	75	8	85	115	12	125	145	17
9/16"	75	100	10	100	135	15	175	207	24
5/8"	105	140	15	125	200	24	280	325	35
3/4"	165	255	25	200	407	42	425	575	58
7/8"	165	217	22	445	600	62	680	925	95
1"	200	268	25	675	880	85	1000	1380	142
1-1/8"	250	407	42	910	1234	125	1480	1975	200
1-1/4"	440	607	62	1250	1685	170	2080	2780	285

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Ah231 Service Manual

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