



Rimontaggio coppia primaria e verifica gioco ingranamento

Sgrassare accuratamente l'estremità scanalata dell'albero motore e la corrispondente sull'ingranaggio della trasmissione primaria. Installare sull'albero il distanziale interno (9) con il lato piano rivolto verso l'esterno.

Introdurre l'ingranaggio (D) sull'albero motore con il pignone di comando pompa olio verso il carter.

Bloccarlo provvisoriamente con la rosetta (10) e il dado (11).

In caso di montaggio di una coppia primaria (3) nuova è necessario verificarne il gioco di ingranamento.

Montare provvisoriamente l'ingranaggio (C), completo di cuscinetti e anello di tenuta, sull'albero primario del cambio e fissare un comparatore al carter motore, posizionando il tastatore in appoggio su di un dente dell'ingranaggio.

Muovere l'ingranaggio condotto (D) fino a portare a contatto le dentature e verificare che il movimento del tastatore risulti compreso tra **0,05** e **0,07** mm.

La verifica deve essere fatta in 16 punti diametralmente opposti dell'ingranaggio.

Se il gioco è fuori tolleranza, provare a cambiare posizione all'ingranaggio condotto (C) sull'albero primario, lasciando fermo il pignone (D) sull'albero motore. Se anche dopo questa prova il gioco non è quello prescritto, sostituire la coppia primaria.

Refitting the primary drive gears and checking backlash

Carefully degrease the splined end of the crankshaft and the corresponding internal splines of the primary gear. Fit the inner spacer (9) to the shaft with its flat side facing outwards.

Fit gear (D) onto the crankshaft with oil pump drive sprocket facing the casing.

Temporarily secure the gear with washer (10) and nut (11).

If fitting a new primary drive gear pair (3), check the backlash.

Temporarily fit the gear (C) complete with the bearings and the oil seal onto the primary gearbox shaft and fix a dial gauge on the crankcase; position the dial gauge stylus on a gear tooth.

Turn the driven gear (D) to mesh the teeth and check with the dial tool that backlash ranges between **0.05** and **0.07** mm.

Measure the backlash at 16 diametrically opposed points of the gear.

If the measured values are outside the permissible tolerance, change the position of the driven gear (C) on the primary shaft leaving crankcase gear (D) untouched. If still outside tolerance values, renew the primary drive gear pair.



2008 Ducati Hm1100 Parts Manual

Editors of Haynes Manuals

A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the 'Editors of Haynes Manuals' text.

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